

LIST OF PARTS



MACHINES
Nos. 51w51, 51w52
and 51w53

** A TRADE-MARK OF
THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to small felt pad on the side of the bobbin case and all oil holes marked "OIL", as instructed in Form 2292w.

"TYPE D" OIL is stainless.

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Instructions for Ordering

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not polished.
- F. Hardened and Polished.
- H. Blued.
- J. Nickle Plated only
- R. Merlized.
- Y. Black Nickle Plated only.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

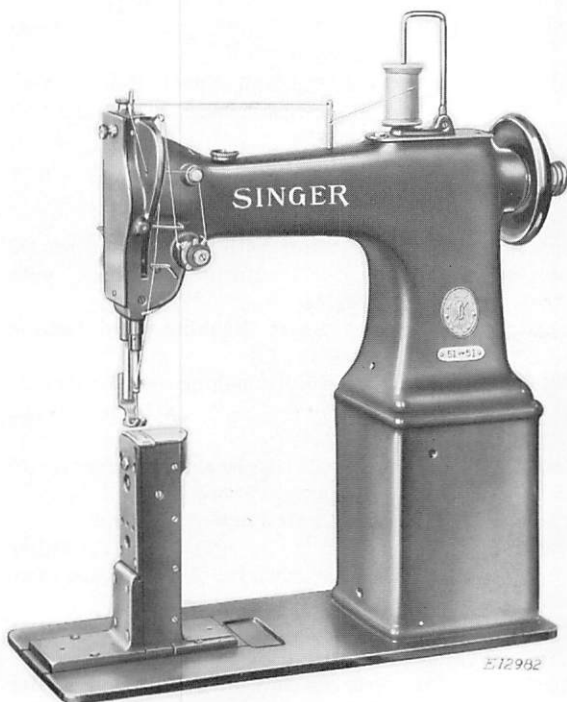
200001 to 201500 and 350001 to 351500 are Screw Numbers.
201501 to 201800 and 351501 to 351800 are Nut Numbers.
201801 to 202000 and 350801 to 352000 are Roller Numbers.
202001 to 350000 are Numbers of Machine Parts.

The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

LIST OF PARTS COMPLETE
FOR



MACHINE No. 51w51

HIGH SPEED. DROP FEED

For General Cloth Work, Shirts, Underwear,
Corsets, Tailoring, etc.

No.	Plate	Name
*207079	—	Arm
*234002	—	" Base
204235	11570	" " Position Pin (2)
200010E	10245	" " Screw (3)
202005	10245	" " " Washer (3)
203091	11573	" Cap
200278H	13302	" " Screw
202248	13302	" " " Washer

Parts for Machine No. 51w51

No.	Plate	Name
203089	11573	Arm Cap Spool Holder Base
203090	11573	" " " " " 203089 with 200079H and 204296
200585H	13984	Arm Cap Spool Holder Base Screw
204296	11573	" " " " Wire
200079H	11570	" " " " " Hinge Screw
203092	—	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H
10554	13984	Arm Position Pin (2)
200010E	10245	" Screw (3)
202005	10245	" " Washer (3)
202249	13301	" Shaft with 200357E and 224392
240802	11573	" " Bushing (back) with 202244
202244	—	Arm Shaft Bushing Oil Packing (wick)
200338c	13302	Arm Shaft Bushing Set Screw (2)
207080	11573	" " " (front) with 202244
200502B	10246	Arm Shaft Bushing (front) Oil Packing Thumb Screw
234003	13301	Arm Shaft Connection Belt
202635	11573	" " " " Pulley with 200327c, 200602E and two 202253
200602E	13302	Arm Shaft Connection Belt Pulley Position Screw
200327c	13302	Arm Shaft Connection Belt Pulley Set Screw
202253	13302	Arm Shaft Connection Belt Pulley Spring Flange
224392	—	Arm Shaft Oil Packing (wick)
200357E	13302	" " " " Stop Screw
202255	13301	Balance Wheel (belt groove $2\frac{1}{2}$ in. diam.) with 200328c and 200335c
200328c	13302	Balance Wheel Position Screw
200335c	13302	" " Set Screw
*234004	—	Bed
202258	12345	" Hinge Connection (2)
200570E	10245	" " " Screw (4)
203208	11570	Bobbin
234080	11570	" Case Base with 202056, 203211 to 203213 and 203216
203211	13984	Bobbin Case Base Latch
*202056	—	" " " " Pin
203212	13984	" " " " Plunger
203213	13984	" " " " Spring

Parts for Machine No. 51w51

No.	Plate	Name
234081	11570	Bobbin Case Cap with 200594c, 200984c and 203214
234079	13302	Bobbin Case Lever
234065	13302	" " " Driving Block
200076D	13302	" " " " "
		Screw
201272C	13984	Bobbin Case Lever Hinge Screw
203214	13302	" " Tension Spring
200984C	13302	" " " " Regulat- ing Screw
200594C	13302	Bobbin Case Tension Spring Screw
203216	—	" " Washer (cloth)
234082	—	Bobbin Case complete, Nos. 234080 and 234081
202274	13986	Face Plate
202135	10245	" " Position Pin
200462B	10245	" " Thumb Screw
234010	11573	Feed Bar
200641C	10246	" " Hinge Screw (driving)
201518E	10245	" " " " Nut
202276	10245	" " Slide Block
234084	—	" " " " Crank with 200038C
234011	13302	Feed Bar Slide Block Crank 234084 with 200205F, 201518E and 202276
200038C	10245	Feed Bar Slide Block Crank Pinch Screw
200205F	10245	Feed Bar Slide Block Hinge Screw
201518E	10245	" " " " " "
		Nut
212628	11577	Feed Dog
241502	11571	" " Lever with 200098E
200362C	13984	" " " Adjusting Screw
201524E	13984	" " " " "
		Check Nut
200263D	13302	Feed Dog Lever Hinge Screw
201528D	13302	" " " " " Nut
241503	11571	" " " Post
241504	—	" " " " 241503 with 200265E, 201525E, 203610, 221212, 241502, 241522, four each 200054E and 200578H
221209	11571	Feed Dog Lever Post Cover (back)
241507	11571	" " " " " (front)
200159F	13304	" " " " " "
		Clamp Screw
200583H	13304	Feed Dog Lever Post Cover (back or front) Screw

Parts for Machine No. 51w51

No.	Plate	Name
241522	11571	Feed Dog Lever Post Cover (side) with 200362c and 201524e
200578H	11570	Feed Dog Lever Post Cover (side) Screw
200024c	13304	Feed Dog Lever Post Screw (2)
203637	13984	" " " " " Washer (2)
221212	13986	Feed Dog Lever Post Support
200054E	10246	" " " " " Screw
200008c	13984	" " " " " " (2)
203637	13984	Feed Dog Lever Post Support Screw Washer (2)
203610	13304	Feed Dog Lever Slide Block
200265E	13304	" " " " " Hinge Screw
201525E	10245	Feed Dog Lever Slide Block Hinge Screw Nut
200098E	13304	Feed Dog Screw
234015	13301	" Driving Connection with 200049E and 202277
202298	10245	Feed Driving Connection Crank with 200038c
200038c	10245	Feed Driving Connection Crank Pinch Screw
200545c	10245	Feed Driving Connection Hinge Screw
201518E	10245	Feed Driving Connection Hinge Screw Nut
202277	—	Feed Driving Connection Oil Pack- ing (wick)
200049E	13304	Feed Driving Connection Pinch Screw
202300	10246	Feed Driving Eccentric Regulating Bracket
203098	13306	Feed Driving Eccentric Regulating Bracket 202300 with 202635, two each 201014c and 201525E
201014c	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	10246	Feed Driving Eccentric Regulating Bracket Plunger
202595	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607c	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw

Parts for Machine No. 51w51

No.	Plate	Name
201014c	10245	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429c	10246	Feed Driving Eccentric Regulating Screw
200383c	10246	Feed Driving Eccentric Regulating Screw Check Screw
202303	13301	Feed Driving Rock Shaft
234016	—	" " " " 202303 with 200641c, 201518E and 234010
202305	10245	Feed Driving Rock Shaft Center (2)
200043c	10246	" " " " " Set Screw (2)
234017	13301	Feed Lifting Connection with 200049E and 202277
202307	10246	Feed Lifting Connection Eccentric with 200382c and 200437c
200437c	10246	Feed Lifting Connection Eccentric Position Screw
200382c	13304	Feed Lifting Connection Eccentric Set Screw
200545c	10245	Feed Lifting Connection Hinge Screw
201518E	10245	Feed Lifting Connection Hinge Screw Nut
202277	—	Feed Lifting Connection Oil Packing (wick)
200049E	13304	Feed Lifting Connection Pinch Screw
234018	13301	Feed Lifting Rock Shaft
202305	10245	" " " " Center (2)
200043c	10246	" " " " " Set Screw (2)
202310	11573	Feed Regulating Spindle with 202311, 202443 and 202619
*202311	—	Feed Regulating Spindle Head
202443	13304	" " " " Pin
202619	13304	" " " " Position Pin
203061	13301	Foot Lifter Lifting Lever
200242H	—	" " " " Hinge Screw
234019	13301	Foot Lifter Lifting Lever Rod with 202302
202302	11570	Foot Lifter Lifting Lever Rod Cotter Pin

Parts for Machine No. 51w51

No.	Plate	Name
203058	13304	Foot Lifter Lifting Lever Rod Coupling with 200530c
200530c	13984	Foot Lifter Lifting Lever Rod Coupling Set Screw
233361	11578	Foot Lifter Lifting Lever Spring
200273D	11578	" " " " "
		Screw
233390	11578	Foot Lifter Lifting Lever Washer
*234020	—	Hook (sewing)
234021	13304	" 234020 with 203513 and two 201253F
234022	—	Hook and Bobbin Case complete, Nos. 234021 and 234082
234088	11571	Hook Bevel Gear Socket, 14 teeth
234024	13304	" " " " Friction Washer
200555H	13304	Hook Bevel Gear Socket Screw
241551	11570	" " Pinion, 28 teeth, with two 200378c
200378c	13304	Hook Bevel Pinion Set Screw
234026	13301	" Driving Shaft
202321	10245	" " " Bushing (3)
200346c	10245	" " " " Set Screw (3)
234027	13304	Hook Driving Shaft Collar with two 200378c (2)
200378c	13304	Hook Driving Shaft Collar Set Screw
234028	13306	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254c
201254c	13304	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	13302	Hook Driving Shaft Connection Belt Pulley Spring Flange
224392	—	Hook Driving Shaft Oil Packing (wick) (3)
203513	13304	Hook Gib
201253F	13304	" " Screw
234069	13306	" Post
241861	—	" " 234069 with 200555H, 201272c, 202299, 221209, 221215, 234022, 234024, 234065, 234078, 234079, 234088, 241507, two 200076D and eight 200583H
241862	—	Hook Post complete, Nos. 200159F, 241504 and 241861

Parts for Machine No. 51w51

No.	Plate	Name
202299	—	Hook Post Oil Packing (wick)
200008c	13984	" " Screw (2)
203637	13984	Hook Post Screw Washer (2)
221215	13304	" " Slide
234078	11570	" Washer
241865	11572	Needle Bar with 200141f
241557	11570	" " Bushing
241866	—	" " " 241557 with 241865
200352c	11572	" " " Set Screw
202552	11572	" " Connecting Link
236073	11572	" " " " Oil
		Guard
200161D	11572	Needle Bar Connecting Link Oil
		Guard Screw
202333	11572	Needle Bar Connecting Link Stud
		with 202254
202254	—	Needle Bar Connecting Link Stud
		Oil Packing (wick)
200374c	11572	Needle Bar Connecting Link Stud
		Set Screw
200383c	10246	Needle Bar Connecting Link Stud
		Set Screw
*206891	—	Needle Bar Connecting Stud
202329	11572	" " " " 206891
		with 200086c and 202330
202330	—	Needle Bar Connecting Stud Oil
		Packing (wick)
200086c	11572	Needle Bar Connecting Stud Pinch
		Screw
202551	11573	Needle Bar Crank with 200335c,
		200374c, 200383c, 200428c and
		202333
241863	—	Needle Bar Crank 202551 with
		202329, 202399, 202400, 202552 and
		240139
203172	11572	Needle Bar Crank Friction Washer
200428c	11572	" " " Position Screw
200335c	13302	" " " Set Screw
200141f	11572	" Set Screw
244033	—	Presser Bar (hollow)
202335	11573	" " 244033 with 200074f
241535	11572	" " Bushing
200352c	11572	" " " Set Screw
202554	11572	" " Lifter
200653c	11572	" " " Hinge Screw
244006	11574	" " Lifting Releasing Lever
		Bracket
200260D	11574	Presser Bar Lifting Releasing Lever
		Bracket Guide Screw

Parts for Machine No. 51w51

No.	Plate	Name
206608	11574	Presser Bar Lifting Releasing Lever Bracket Spring
202337	11574	Presser Bar Position Guide
202338	11574	" " " " Lever with 200086F
200086F	11572	Presser Bar Position Guide Lever Pinch Screw
200352c	11572	Presser Bar Position Guide Set Screw
236089	11574	Presser Bar Spring
202346	11575	" " " Stop Rod
200492B	11575	" " Thumb Screw (pres- sure regulating)
200475B	11575	Presser Bar Thumb Screw Thumb Set Screw
202355	11575	Presser Bar Thumb Screw Thumb Set Screw Packing (brass)
202090	11575	Presser Foot Hinge Pin
229083	—	" " Plate
200074F	11570	" " Screw
202924	—	" " Shank
229084	11577	Presser Foot (hinged) complete, Nos. 202090, 202924 and 229083
240139	11575	Take-up Lever
202399	11575	" " Driving Stud with 202277
202277	—	Take-up Lever Driving Stud Oil Packing (wick)
202400	11575	Take-up Lever Hinge Stud with 202423
202423	—	Take-up Lever Hinge Stud Oil Packing (wick)
200383c	10246	Take-up Lever Hinge Stud Set Screw
202401	—	Take-up Lever Oiling Felt
200132E	11575	" " " " Screw
244048	11576	Tension Disc (back)
244049	11576	" " (front)
202404	11576	" Release Plunger
202405	11576	" " Washer
202407	10881	" Spring
200625F	11576	" Stud with 204925
200061c	11576	" " Set Screw
204925	11576	" " Washer
201572B	10881	" Thumb Nut
202409	10252	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048 and 244049

Parts for Machine No. 51w51

No.	Plate	Name
202410	10252	Thread Controller Spring
242117	11576	" " " Stop
200132E	11575	" " " " Screw
202412	10252	" Guide
202413	10252	" "
202414	10252	" "
202415	10252	" "
202417	10252	" "
200582H	10252	" " Screw
200355H	10252	" " Set Screw
200397H	11576	" " " "
202091	10252	" Retainer Sleeve
202092	10252	" " Spring
204058	10252	" " Stud
200368H	11576	" " " Set Screw
204059	—	Thread Retainer complete, Nos. 202091, 202092 and 204058
241864	11577	Throat Plate, 50 needle hole, for needle sizes 14 and 15
200577H	10245	Throat Plate Screw (2)

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

LIST OF PARTS COMPLETE FOR MACHINE No. 51w52

HIGH SPEED - DROP FEED
ALTERNATING PRESSERS

For Tailoring, etc.

No.	Plate	Name
*241860	—	Arm
*234002	—	" Base
204235	11570	" " Position Pin (2)
200010E	10245	" " Screw (3)
202005	10245	" " Washer (3)
203091	11573	" Cap
200278H	13302	" " Screw
202248	13302	" " " Washer
203089	11573	" " Spool Holder Base
203090	11573	" " " " " 203089 with 200079H and 204296
200585H	13984	Arm Cap Spool Holder Base Screw
204296	11573	" " " " Wire
200079H	11570	" " " " " Hinge Screw
203092	—	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H
10554	13984	Arm Position Pin (2)
200010E	10245	" Screw (3)
202005	10245	" " Washer (3)
202249	13301	" Shaft with 200357E and 224392
240802	11573	" " Bushing (back) with 202244
202244	—	Arm Shaft Bushing Oil Packing (wick)
200338C	13302	Arm Shaft Bushing Set Screw (2)
207080	11573	" " " (front) with 202244
200502B	10246	" " " " Oil Packing Thumb Screw
234003	13301	Arm Shaft Connection Belt
202635	11573	" " " " Pulley with 200327C, 200602E and two 202253
200602E	13302	Arm Shaft Connection Belt Pulley Position Screw

Parts for Machine No. 51w52

No.	Plate	Name
200327c	13302	Arm Shaft Connection Belt Pulley Set Screw
202253	13302	Arm Shaft Connection Belt Pulley Spring Flange
224392	—	Arm Shaft Oil Packing (wick)
200357E	13302	" " " " Stop Screw
235806	11571	Balance Wheel (belt groove 2½ in. diam.) with 200328c and 200335c
200328c	13302	Balance Wheel Position Screw
200335c	13302	" " Set Screw
*234004	—	Bed
202258	12345	" Hinge Connection (2)
200570E	10245	" " " Screw (4)
203208	11570	Bobbin
234080	11570	" Case Base with 202056, 203211 to 203213 and 203216
203211	13984	Bobbin Case Base Latch
*202056	—	" " " " Pin
203212	13984	" " " " Plunger
203213	13984	" " " " Spring
234081	11570	" " Cap with 200594c, 200984c and 203214
234079	13302	Bobbin Case Lever
234065	13302	" " " Driving Block
200076D	13302	" " " " " Screw
201272c	13984	Bobbin Case Lever Hinge Screw
203214	13302	" " Tension Spring
200984c	13302	" " " " Regulat- ing Screw
200594c	13302	Bobbin Case Tension Spring Screw
203216	—	" " Washer (cloth)
234082	—	Bobbin Case complete, Nos. 234080 and 234081
233610	11571	Face Plate
202135	10245	" " Position Pin
200462B	10245	" " Thumb Screw
234010	11573	Feed Bar
200641c	10246	" " Hinge Screw (driving)
201518E	10245	" " " " Nut
202276	10245	" " Slide Block
234084	—	" " " " Crank with 200038c
234011	13302	Feed Bar Slide Block Crank 234084 with 200205F, 201518E and 202276
200038c	10245	Feed Bar Slide Block Crank Pinch Screw

Parts for Machine No. 51w52

No.	Plate	Name
200205F	10245	Feed Bar Slide Block Hinge Screw
201518E	10245	" " " " " "
		Nut
212629	11577	Feed Dog
241502	11571	" " Lever with 200098E
200362c	13984	" " " Adjusting Screw
201524E	13984	" " " " "
		Check Nut
200263D	13302	Feed Dog Lever Hinge Screw
201528D	13302	" " " " " Nut
241503	11571	" " " Post
241504	—	" " " 241503 with 200265E, 201525E, 203610, 221212, 241502, 241522, four each 200054E and 200578H
221209	11571	Feed Dog Lever Post Cover (back)
241507	11571	" " " " " (front)
200159F	13304	" " " " " "
		Clamp Screw
200583H	13304	Feed Dog Lever Post Cover (back or front) Screw
241522	11571	Feed Dog Lever Post Cover (side) with 200362c and 201524E
200578H	11570	Feed Dog Lever Post Cover (side) Screw
200024c	13304	Feed Dog Lever Post Screw (2)
203637	13984	" " " " " Washer (2)
221212	13986	Feed Dog Lever Post Support
200054E	10246	" " " " " Screw
200008c	13984	" " " " " "
		(2)
203637	13984	Feed Dog Lever Post Support Screw Washer (2)
203610	13304	Feed Dog Lever Slide Block
200265E	13304	" " " " " Hinge Screw
201525E	10245	Feed Dog Lever Slide Block Hinge Screw Nut
200098E	13304	Feed Dog Screw
234015	13301	" Driving Connection with 200049E and 202277
202298	10245	Feed Driving Connection Crank with 200038c
200038c	10245	Feed Driving Connection Crank Pinch Screw
200545c	10245	Feed Driving Connection Hinge Screw

Parts for Machine No. 51w52

No.	Plate	Name
201518E	10245	Feed Driving Connection Hinge Screw Nut
202277	—	Feed Driving Connection Oil Packing (wick)
200049E	13304	Feed Driving Connection Pinch Screw
202300	10246	Feed Driving Eccentric Regulating Bracket
203098	13306	Feed Driving Eccentric Regulating Bracket 202300 with 202635, two each 201014c and 201525E
201014c	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	10246	Feed Driving Eccentric Regulating Bracket Plunger
202595	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607c	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
201014c	10245	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429c	10246	Feed Driving Eccentric Regulating Screw
200383c	10246	Feed Driving Eccentric Regulating Screw Check Screw
202303	13301	Feed Driving Rock Shaft
234016	—	" " " " 202303 with 200641c, 201518E and 234010
202305	10245	Feed Driving Rock Shaft Center (2)
200043c	10246	" " " " " Set Screw (2)
234017	13301	Feed Lifting Connection with 200049E and 202277
202307	10246	Feed Lifting Connection Eccentric with 200382c and 200437c
200437c	10246	Feed Lifting Connection Eccentric Position Screw
200382c	13304	Feed Lifting Connection Eccentric Set Screw
200545c	10245	Feed Lifting Connection Hinge Screw
201518E	10245	Feed Lifting Connection Hinge Screw Nut

Parts for Machine No. 51w52

No.	Plate	Name
202277	—	Feed Lifting Connection Oil Packing (wick)
200049E	13304	Feed Lifting Connection Pinch Screw
234018	13301	Feed Lifting Rock Shaft
202305	10245	" " " " Center (2)
200043C	10246	" " " " " Set Screw (2)
202310	11573	Feed Regulating Spindle with 202311, 202443 and 202619
*202311	—	Feed Regulating Spindle Head
202443	13304	" " " " Pin
202619	13304	" " " " Position Pin
203061	13301	Foot Lifter Lifting Lever
200242H	—	" " " " Hinge Screw
234019	13301	Foot Lifter Lifting Lever Rod with 202302
202302	11570	Foot Lifter Lifting Lever Rod Cotter Pin
203058	13304	Foot Lifter Lifting Lever Rod Coupling with 200530c
200530c	13984	Foot Lifter Lifting Lever Rod Coupling Set Screw
233361	11578	Foot Lifter Lifting Lever Spring
200273D	11578	" " " " " Screw
233390	11578	Foot Lifter Lifting Lever Washer
*234020	—	Hook (sewing)
234021	13304	" 234020 with 203513 and two 201253F
234022	—	Hook and Bobbin Case complete, Nos. 234021 and 234082
241550	11571	Hook Bevel Gear Socket, 14 teeth
234024	13304	" " " " Friction Washer
200555H	13304	Hook Bevel Gear Socket Screw
241551	11570	" " Pinion, 28 teeth, with two 200378c
200378c	13304	Hook Bevel Pinion Set Screw
234026	13301	" Driving Shaft
202321	10245	" " " Bushing (3)
200346c	10245	" " " " Set Screw (3)
234027	13304	Hook Driving Shaft Collar with two 200378c (2)
200378c	13304	Hook Driving Shaft Collar Set Screw

Parts for Machine No. 51w52

No.	Plate	Name
234028	13306	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254c
201254c	13304	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	13302	Hook Driving Shaft Connection Belt Pulley Spring Flange
224392	—	Hook Driving Shaft Oil Packing (wick) (3)
203513	13304	Hook Gib
201253F	13304	" " Screw
234069	13306	" Post
241871	—	Hook Post 234069 with 200555H, 201272c, 202299, 221209, 221215, 234022, 234024, 234065, 234078, 234079, 241507, 241550, two 200076D and eight 200583H
241872	—	Hook Post complete, Nos. 200159F, 241504 and 241871
202299	—	Hook Post Oil Packing (wick)
200008c	13984	" " Screw (2)
203637	13984	" " " Washer (2)
221215	13304	" " Slide
234078	11570	" Washer
208545	11570	Lifting Bell Crank
233624	11570	" " " Driving Crank
208547	11570	" " " " " Link
201012c	11570	" " " " " Position Screw
200383c	10246	Lifting Bell Crank Driving Crank Set Screw
200996c	11570	Lifting Bell Crank Stop Screw
204595	11577	" Presser Foot
200074F	11570	" " " Screw
241881	11572	Needle Bar with 200141F
202693	11570	" " Bushing
241882	—	" " " 202693 with 241881
200352c	11572	" " " Set Screw
233642	11572	" " Connecting Link
*206891	—	" " " Stud
202329	11572	" " " " 206891 with 200086c and 202330
202330	—	Needle Bar Connecting Stud Oil Packing (wick)
200086c	11572	Needle Bar Connecting Stud Pinch Screw
233627	11573	Needle Bar Crank with 200335c, 200383c, 200428c and 201012c

Parts for Machine No. 51w52

No.	Plate	Name
203172	11572	Needle Bar Crank Friction Washer
200428c	11572	" " " Position Screw
200335c	13302	" " " Set Screw
200141F	11572	" Set Screw
244033	—	Presser Bar (hollow)
202335	11573	" " 244033 with 200074F
241535	11572	" " Bushing
200352c	11572	" " " Set Screw
202554	11572	" " Lifter
200653c	11572	" " " Hinge Screw
233628	11574	" " Lifting Bracket with 200054E
200975F	11574	Presser Bar Lifting Bracket Guide Screw
200054E	10246	Presser Bar Lifting Bracket Pinch Screw
233634	11574	Presser Bar Position Guide
202338	11574	" " " " Lever with 200086F
200086F	11572	Presser Bar Position Guide Lever Pinch Screw
200352c	11572	Presser Bar Position Guide Set Screw
233646	11574	Presser Bar Spring
234044	11575	" " " Stop Rod
200492B	11575	" " Thumb Screw (pres- sure regulating)
200475B	11575	Presser Bar Thumb Screw Thumb Set Screw
202355	11575	Presser Bar Thumb Screw Thumb Set Screw Packing (brass)
240139	11575	Take-up Lever
208557	11575	" " Driving Stud with 202277
202277	—	Take-up Lever Driving Stud Oil Packing (wick)
202400	11575	Take-up Lever Hinge Stud with 202423
202423	—	Take-up Lever Hinge Stud Oil Pack- ing (wick)
200383c	10246	Take-up Lever Hinge Stud Set Screw
208558	11575	Take-up Lever Oil Guard with 223655 and 224572
200161H	11572	Take-up Lever Oil Guard Screw
208568	11575	" " " Leader
202254	—	" " " " Packing (wick)

Parts for Machine No. 51w52

No.	Plate	Name
223655	—	Take-up Lever Oiling Felt
224572	11575	" " " " Rivet
244048	11576	Tension Disc (back)
244049	11576	" " (front)
202404	11576	" Release Plunger
233629	11576	" " Slide
208560	11576	" " " Spring
202405	11576	" " Washer
202407	10881	" Spring
200625 _F	11576	" Stud with 204925
200061 _C	11576	" " Set Screw
204925	11576	" " Washer
201572 _B	10881	" Thumb Nut
202409	10252	Tension complete, Nos. 200625 _F , 201572 _B , 202405, 202407, 202410, 244048 and 244049
202410	10252	Thread Controller Spring
202411	10252	" " " Stop
200132 _E	11575	" " " " Screw
202412	10252	" Guide
202413	10252	" "
202414	10252	" "
202415	10252	" "
202417	10252	" "
200582 _H	10252	" " Screw
200355 _H	10252	" " Set Screw
200397 _H	11576	" " " "
202091	10252	" Retainer Sleeve
202092	10252	" " Spring
204058	10252	" " Stud
200368 _H	11576	" " " Set Screw
204059	—	Thread Retainer complete, Nos. 202091, 202092 and 204058
241864	11577	Throat Plate, 50 needle hole, for needle sizes 14 and 15
200577 _H	10245	Throat Plate Screw (2)
233979	11578	Vibrating Presser Bar
233631	11578	" " " Hinge Bracket
233632	11576	" " " Position Stop
200190 _D	11578	" " " " " "
		Screw
200066 _D	11578	Vibrating Presser Bar Screw (2)
204493	11578	" " " Spring
204620	11577	" " Foot
200098 _F	13304	" " " Screw
203357	11578	" " " " Washer

LIST OF PARTS COMPLETE

FOR

MACHINE No. 51w53

HIGH SPEED - DROP FEED
ALTERNATING PRESSERS

For Shoes, Gloves and Other Light Leather Work

No.	Plate	Name
*241860	—	Arm
*234002	—	" Base
204235	11570	" " Position Pin (2)
200010E	10245	" " Screw (3)
202005	10245	" " " Washer (3)
203091	11573	" Cap
200278H	13302	" " Screw
202248	13302	" " " Washer
203089	11573	" " Spool Holder Base
203090	11573	" " " " " 203089 with 200079H and 204296
200585H	13984	Arm Cap Spool Holder Base Screw
204296	11573	" " " " Wire
200079H	11570	" " " " " Hinge Screw
203092	—	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H
10554	13984	Arm Position Pin (2)
200010E	10245	" Screw (3)
202005	10245	" " Washer (3)
202249	13301	" Shaft with 200357E and 224392
240802	11573	" " Bushing (back) with 202244
202244	—	Arm Shaft Bushing Oil Packing (wick)
200338C	13302	Arm Shaft Bushing Set Screw (2)
207080	11573	" " " (front) with 202244
200502B	10246	Arm Shaft Bushing (front) Oil Packing Thumb Screw
234003	13301	Arm Shaft Connection Belt
202635	11573	" " " " Pulley with 200327C, 200602E and two 202258

Parts for Machine No. 51w53

No.	Plate	Name
200602E	13302	Arm Shaft Connection Belt Pulley Position Screw
200327C	13302	Arm Shaft Connection Belt Pulley Set Screw
202253	13302	Arm Shaft Connection Belt Pulley Spring Flange
224392	—	Arm Shaft Oil Packing (wick)
200357E	13302	" " " " Stop Screw
235806	11571	Balance Wheel (belt groove $2\frac{1}{2}$ in. diam.) with 200328C and 200335C
200328C	13302	Balance Wheel Position Screw
200335C	13302	" " Set Screw
*234004	—	Bed
202258	12345	" Hinge Connection (2)
200570E	10245	" " " Screw (4)
203470	13302	Bobbin
235769	13984	" Case Base with 202056, 203211 to 203213 and 203216
203211	13984	Bobbin Case Base Latch
*202056	—	" " " " Pin
203212	13984	" " " " Plunger
203213	13984	" " " " Spring
235770	13984	" " Cap with 200594C, 200984C and 235771
234079	13302	Bobbin Case Lever
234065	13302	" " " Driving Block
200076D	13302	" " " " " Screw
201272C	13984	Bobbin Case Lever Hinge Screw
235771	13984	" " Tension Spring
200984C	13302	" " " " Regulating Screw
200594C	13302	Bobbin Case Tension Spring Screw
203216	—	" " Washer (cloth)
235772	—	Bobbin Case complete, Nos. 235769 and 235770
233649	11571	Face Plate
200462B	10245	" " Thumb Screw
234010	11573	Feed Bar
200641C	10246	" " Hinge Screw (driving)
201518E	10245	" " " " Nut
202276	10245	" " Slide Block
234084	—	" " " " Crank with 200038C
234011	13302	Feed Bar Slide Block Crank 234084 with 200205F, 201518E and 202276
200038C	10245	Feed Bar Slide Block Crank Pinch Screw

Parts for Machine No. 51w53

No.	Plate	Name
200205F	10245	Feed Bar Slide Block Hinge Screw
201518E	10245	" " " " " "
		Nut
212637	13984	Feed Dog
241502	11571	" " Lever with 200098E
200362C	13984	" " " Adjusting Screw
201524E	13984	" " " " "
		Check Nut
200263D	13302	Feed Dog Lever Hinge Screw
201528D	13302	" " " " " Nut
241503	11571	" " " Post
241504	—	" " " " 241503 with 200265E, 201525E, 203610, 221212, 241502, 241522, four each 200054E and 200578H
221209	11571	Feed Dog Lever Post Cover (back)
241507	11571	" " " " " (front)
200159F	13304	" " " " " "
		Clamp Screw
200583H	13304	Feed Dog Lever Post Cover (back or front) Screw
241522	11571	Feed Dog Lever Post Cover (side) with 200362C and 201524E
200578H	11570	Feed Dog Lever Post Cover (side) Screw
200024C	13304	Feed Dog Lever Post Screw (2)
203637	13984	" " " " " Washer (2)
221212	13986	Feed Dog Lever Post Support
200054E	10246	" " " " " Screw
200008C	13984	" " " " " "
		(2)
203637	13984	Feed Dog Lever Post Support Screw Washer (2)
203610	13304	Feed Dog Lever Slide Block
200265E	13304	" " " " " Hinge Screw
201525E	10245	Feed Dog Lever Slide Block Hinge Screw Nut
200098E	13304	Feed Dog Screw
234015	13301	" Driving Connection with 200049E and 202277
202298	10245	Feed Driving Connection Crank with 200038C
200038C	10245	Feed Driving Connection Crank Pinch Screw
200545C	10245	Feed Driving Connection Hinge Screw

Parts for Machine No. 51w53

No.	Plate	Name
201518E	10245	Feed Driving Connection Hinge Screw Nut
202277	—	Feed Driving Connection Oil Packing (wick)
200049E	13304	Feed Driving Connection Pinch Screw
202300	10246	Feed Driving Eccentric Regulating Bracket
203098	13306	Feed Driving Eccentric Regulating Bracket 202300 with 202635, two each 201014c and 201525E
201014c	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut
202301	10246	Feed Driving Eccentric Regulating Bracket Plunger
202595	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring
200607c	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
201014c	10245	Feed Driving Eccentric Regulating Bracket Stop Screw
201525E	10245	Feed Driving Eccentric Regulating Bracket Stop Screw Nut
200429c	10246	Feed Driving Eccentric Regulating Screw
200383c	10246	Feed Driving Eccentric Regulating Screw Check Screw
202303	13301	Feed Driving Rock Shaft
234016	—	" " " " 202303 with 200641c, 201518E and 234010
202305	10245	Feed Driving Rock Shaft Center (2)
200043c	10246	" " " " " Set Screw (2)
234017	13301	Feed Lifting Connection with 200049E and 202277
202307	10246	Feed Lifting Connection Eccentric with 200382c and 200437c
200437c	10246	Feed Lifting Connection Eccentric Position Screw
200382c	13304	Feed Lifting Connection Eccentric Set Screw
200545c	10245	Feed Lifting Connection Hinge Screw
201518E	10245	Feed Lifting Connection Hinge Screw Nut

Parts for Machine No. 51w53

No.	Plate	Name
202277	—	Feed Lifting Connection Oil Packing (wick)
200049E	13304	Feed Lifting Connection Pinch Screw
234018	13301	Feed Lifting Rock Shaft
202305	10245	" " " " Center (2)
200043C	10246	" " " " " Set Screw (2)
202310	11573	Feed Regulating Spindle with 202311, 202443 and 202619
*202311	—	Feed Regulating Spindle Head
202443	13304	" " " " Pin
202619	13304	" " " " Position Pin
203061	13301	Foot Lifter Lifting Lever
200242H	—	" " " " Hinge Screw
234019	13301	Foot Lifter Lifting Lever Rod with 202302
202302	11570	Foot Lifter Lifting Lever Rod Cotter Pin
203058	13304	Foot Lifter Lifting Lever Rod Coupling with 200530c
200530c	13984	Foot Lifter Lifting Lever Rod Coupling Set Screw
233361	11578	Foot Lifter Lifting Lever Spring
200273D	11578	" " " " " Screw
233390	11578	Foot Lifter Lifting Lever Washer
*221214	—	Hook (sewing)
241602	13984	" 221214 with 201253F, 201376F and 241604
241603	—	Hook and Bobbin Case complete, Nos. 235772 and 241602
241550	11571	Hook Bevel Gear Socket, 14 teeth
234024	13304	" " " " Friction Washer
200555H	13304	Hook Bevel Gear Socket Screw
241551	11570	" " Pinion, 28 teeth, with two 200378c
200378c	13304	Hook Bevel Pinion Set Screw
234026	13301	" Driving Shaft
202321	10245	" " " Bushing (3)
200346c	10245	" " " " Set Screw (3)
234027	13304	Hook Driving Shaft Collar with two 200378c (2)
200378c	13304	Hook Driving Shaft Collar Set Screw

Parts for Machine No. 51w53

No.	Plate	Name
234028	13306	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254c
201254c	13304	Hook Driving Shaft Connection Belt Pulley Set Screw
202253	13302	Hook Driving Shaft Connection Belt Pulley Spring Flange
224352	-----	Hook Driving Shaft Oil Packing (wick) (3)
241604	13984	Hook Gib
201376f	13984	" " Hinge Screw
201253f	13304	" " Screw
234069	13306	" Post
241640	-----	" " 234069 with 200555H, 201272c, 202299, 221209, 221215, 221222, 234024, 234065, 234079, 241507, 241550, 241603, two 200076D and eight 200583H
241641	-----	Hook Post complete, Nos. 200159f, 241504 and 241640
202299	-----	Hook Post Oil Packing (wick)
200008c	13984	" " Screw (2)
203637	13984	" " " Washer (2)
221215	13304	" " Slide
221222	13984	" Washer
208545	11570	Lifting Bell Crank
233624	11570	" " " Driving Crank
208547	11570	" " " " " Link
201012c	11570	" " " " " Position Screw
200383c	10246	Lifting Bell Crank Driving Crank Set Screw
200996c	11570	Lifting Bell Crank Stop Screw
204606	11765	" Presser Foot
200074f	11570	" " " Screw
241881	11572	Needle Bar with 200141f
241557	11570	" " Bushing
241883	-----	" " " 241557 with 241881
350164c	11578	Needle Bar Bushing Set Screw
233642	11572	" " Connecting Link
*206891	-----	" " " Stud
202329	11572	" " " " 206891 with 200086c and 202330
202330	-----	Needle Bar Connecting Stud Oil Packing (wick)
200086c	11572	Needle Bar Connecting Stud Pinch Screw

Parts for Machine No. 51w53

No.	Plate	Name
233627	11573	Needle Bar Crank with 200335c, 200383c, 200428c and 201012c
203172	11572	Needle Bar Crank Friction Washer
200428c	11572	" " " Position Screw
200335c	13302	" " " Set Screw
200141F	11572	" Set Screw
244033	—	Presser Bar (hollow)
202335	11573	" " 244033 with 200074F
241535	11572	" " Bushing
200352c	11572	" " " Set Screw
202554	11572	" " Lifter
200653c	11572	" " " Hinge Screw
233628	11574	" " Lifting Bracket with 200054E
200975F	11574	Presser Bar Lifting Bracket Guide Screw
200054E	10246	Presser Bar Lifting Bracket Pinch Screw
233634	11574	Presser Bar Position Guide
202338	11574	" " " " Lever with 200086F
200086F	11572	Presser Bar Position Guide Lever Pinch Screw
200352c	11572	Presser Bar Position Guide Set Screw
233646	11574	Presser Bar Spring
234044	11575	" " " Stop Rod
200492B	11575	" " Thumb Screw (pres- sure regulating)
200475B	11575	Presser Bar Thumb Screw Thumb Set Screw
202355	11575	Presser Bar Thumb Screw Thumb Set Screw Packing (brass)
241549	11575	Take-up Lever
208557	11575	" " Driving Stud with 202277
202277	—	Take-up Lever Driving Stud Oil Packing (wick)
202400	11575	Take-up Lever Hinge Stud with 202423
202423	—	Take-up Lever Hinge Stud Oil Packing (wick)
200383c	10246	Take-up Lever Hinge Stud Set Screw
208558	11575	Take-up Lever Oil Guard with 223655 and 224572

Parts for Machine No. 51w53

No.	Plate	Name
200161H	11572	Take-up Lever Oil Guard Screw
208568	11575	" " " Leader
202254	—	" " " " Packing (wick)
223655	—	Take-up Lever Oiling Felt
224572	11575	" " " " Rivet
244048	11576	Tension Disc (back)
244049	11576	" " (front)
202404	11576	" Release Plunger
233629	11576	" " Slide
208560	11576	" " " Spring
202405	11576	" " Washer
202407	10881	" Spring
200625F	11576	" Stud with 204925
200061C	11576	" " Set Screw
204925	11576	" " Washer
201572B	10881	" Thumb Nut
202409	10252	Tension complete, Nos. 200625F, 201572B, 202405, 202407, 202410, 244048 and 244049
202410	10252	Thread Controller Spring
202411	10252	" " " Stop
200132E	11575	" " " " Screw
202412	10252	" Guide
202413	10252	" "
202414	10252	" "
200397H	11576	" " Set Screw
241755	—	" Lubricator Oil Pad (felt)
241756	11576	" " " " Holder
241757	11576	" " " " Retainer
241758	11576	" " " Reservoir
241759	—	" " " Wick
350280F	11576	" " Screw
214838	11576	" " " Washer
241760	—	Thread Lubricator complete, Nos. 214838, 241755 to 241759 and 350280F
223710	11578	Thread Retainer (lower) with 200397H
241727	11578	Thread Retainer (lower) Bracket with 202108
202108	11578	Thread Retainer (lower) Bracket Position Pin
350238D	11578	Thread Retainer (lower) Bracket Screw
200583H	13304	Thread Retainer (lower) Screw
210993	11578	" " " Sleeve

Parts for Machine No. 51w53

No.	Plate	Name
223844	11578	Thread Retainer (lower) Spring
210957	11578	" " " Stud
210958	11578	" " " " Collar
200397H	11576	" " " " Set Screw
223711	—	Thread Retainer (lower) complete, Nos. 210957, 210958, 210993, 223710 and 223844
241728	—	Thread Retainer and Bracket com- plete, Nos. 223711, 241727 and two 200583H
202091	10252	Thread Retainer Sleeve
202092	10252	" " Spring
204058	10252	" " Stud
200368H	11576	" " " Set Screw
204059	—	Thread Retainer complete, Nos. 202091, 202092 and 204058
221251	13984	Throat Plate, 50 needle hole, for needle sizes 14 and 15
200577H	10245	Throat Plate Screw (2)
233979	11578	Vibrating Presser Bar
233631	11578	" " " Hinge Bracket
233632	11576	" " " Position Stop
200190D	11578	" " " " " Screw
200066D	11578	Vibrating Presser Bar Screw (2)
204493	11578	" " " Spring
206676	13042	" " Foot
200098F	13304	" " " Screw
203357	11578	" " " " Washer

ACCESSORIES

FOR MACHINES NOS. 51w51 AND 51w52

No.	Plate	Name
203208	11570	Bobbin
*225482	—	" Case Screw Driver Blade
*225483	—	" " " " Handle
225497	12345	Bobbin Case Screw Driver complete. Nos. 225482 and 225483
126 x 3	—	Needles, three each, sizes 12 and 14
228213	—	Drip Pan with four 1 in. wire nails
41400	12345	Machine Rest Pin (wood)
120342	12345	Oiler (copper plated) with 120343
120343	12345	" Spout (3½ in. long)
*225484	—	Screw Driver Blade
*225485	—	" " Handle
225498	12345	Screw Driver complete (7¼ in. long), Nos. 225484 and 225485
225554	12345	Wrench (steel)

BOBBIN WINDER

Swing Automatic, Right Hand

225453	10884	Frame with 202277 and 225438
225454	10884	" Hinge Pin
202277	—	" Oil Packing (wick)
225438	10884	" " Well Cap
225455	10884	" Spring
225456	10884	" " Plunger
202473	10885	Pulley with 200380
200380	11578	" Set Screw
225381	10884	Spindle
225444	10884	Stop Latch
200056R	10884	" " Screw
225458	10884	" " Thumb Lever
225459	10884	" " " " Hinge Stud
225459	10884	" " " " Joint Stud
202478	10884	" " Trip Lever
200299H	10884	" " " " Hinge Screw
225461	10881	Tension Bracket with 201499H
200082H	10881	" " Screw
228026	10884	" " " Washer
2102	10881	" Disc
202407	10881	" Spring
201499H	10881	" Stud
201572H	10881	" " Thumb Nut

Accessories

No.	Plate	Name
225462	10881	Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102
225433	10885	Bobbin Winder and Tension Bracket Base
225382	10885	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202473, 202478, 225381, 225433, 225444, 225453 to 225456, 225458, 225462, 228026, two each 225459 and wood screws $\frac{3}{4}$ in., No. 12, R.H.B.

FOOT LIFTER

227952	13986	Foot Lifter Lever (left or right) with 227954
227678	13986	Foot Lifter Lever Chain, 48 in. long, with 202784
227954	11578	Foot Lifter Lever Chain Hook (lower)
202784	11578	Foot Lifter Lever Chain Hook (upper)
225016	11578	Foot Lifter Lever Hinge Pin
227953	13986	" " " Stand with two wood screws 1 in., No. 12
227955	13986	Foot Lifter Lever (left or right) complete, Nos. 225016, 227678, 227952 and 227953

(Other Foot Lifter parts are listed with parts of machine head.)

FOR MACHINE No. 51w53

Same as for Machine No. 51w51 with the following exceptions:

203470	13302	Bobbin, in place of 203208
128 x 4	—	Needles, two each, sizes 11, 12 and 13, in place of 128x3 Needles, three each, sizes 12 and 14

PRESSER FEET

FOR MACHINE No. 51w51

No.	Plate	Name
229082	11577	Presser Foot
229084	11577	Presser Foot (hinged) complete, Nos. 202090, 202924 and 229083

FOR MACHINES NOS. 51w52 AND 51w53

204594	11765	Lifting Presser Foot, for 204620, 204634, 206698 and 229620
204595	11577	Lifting Presser Foot, for 204620, 204634, 206698 and 229620
204599	11765	Lifting Presser Foot, for 204620, 204634, 206698 and 229620
204605	11765	Lifting Presser Foot, for 206668, 206675, 206678, 206714 and 206719
204606	11765	Lifting Presser Foot, for 206676, 206699 and 206700
204612	11765	Lifting Presser Foot, for 204620, 204634, 206698, 206705, 206706 and 229620
206697	11765	Lifting Presser Foot, for 204620, 204634, 206698, 206701 and 229620
229625	11765	Lifting Presser Foot, for 204620, 204634, 206698, 206705, 206706 and 229620
229633	11765	Lifting Presser Foot, for 206672, 206673, 206707 and 206715 to 206717
204620	11577	Vibrating Presser Foot, for 204594, 204595, 204599, 204612, 206697 and 229625
204634	13042	Vibrating Presser Foot, for 204594, 204595, 204599, 204612, 206697 and 229625
206668	13042	Vibrating Presser Foot, for 204605
206672	13042	" " " " 229633
206673	13042	" " " " 229633
206675	13042	" " " " 204605
206676	13042	" " " " 204606
206678	13042	" " " " 204605
206698	13042	" " " " 204594, 204595, 204599, 204612, 206697 and 229625

Presser Feet

No.	Plate	Name
206699	13043	Vibrating Presser Foot, for 204606
206700	13043	" " " " 204606
206701	11765	" " " " 206697
206705	13043	" " " " 204612 and 229625
206706	13043	Vibrating Presser Foot, for 204612 and 229625
206707	13043	Vibrating Presser Foot, for 229633
206714	13043	" " " " 204605
206715	13043	" " " " 229633
206716	13043	" " " " 229633
206717	13043	" " " " 229633
206719	13042	" " " " 204605
229620	13042	" " " " 204594, 204595, 204599, 204612, 206697 and 2296625

WORK PLATE PLATFORM

213855	11772	Work Plate
200019E	11578	" " Arm Screw
202622	11578	" " " " Washer
213856	11772	" " Bracket
200189c	11578	" " " Screw
200189c	11578	" " Screw
213857	11772	" " Slide (back)
203301	11772	" " " (front)
213858	11772	Work Plate complete, Nos. 200019E, 202622, 203301, 213855 to 213857 and four 200189c

WOOD BASE (FLAT)

No.	Plate	Name
227493	12345	Bed Hinge Plate 202259 with two wood screws $\frac{3}{8}$ in., No. 12H
225589	—	Machine Cushion (leather)
227902	—	Wood Base with two 227493, four each 225589 and wood screws $1\frac{1}{4}$ in., No. 10

WOOD BASE (OBLIQUE)

227903	—	Wood Base with two 227493, four 225589 and nine wood screws $1\frac{1}{4}$ in., No. 10
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SINGER Needles should be used
 in **SINGER** Machines
 These Needles and their Containers
 are marked with the
 Company's Trade Mark "**SIMANCO.****" 1

Needles in Containers marked
 "**FOR SINGER MACHINES**"
 are NOT **SINGER** made needles. 2

NUMERICAL LIST OF PARTS

No.	Plate	Name
2102	10881	Bobbin Winder Tension Disc, for 225462
10554	13984	Arm Position Pin
41400	12345	Machine Rest Pin (wood)
120342	12345	Olier (copper plated) with 120343
120343	12345	" Spout (3½ in. long), for 120342
200008c	13984	Feed Dog Lever Post Support Screw
200008c	13984	Hook Post Screw
200010E	10245	Arm Base Screw
200010E	10245	" Screw
200019E	11578	Work Plate Arm Screw, for 213853
200024c	13304	Feed Dog Lever Post Screw
200038c	10245	Feed Bar Slide Block Crank Pinch Screw, for 234084
200038c	10245	Feed Driving Connection Crank Pinch Screw, for 202298
200043c	10246	Feed Driving Rock Shaft Center Set Screw
200043c	10246	Feed Lifting Rock Shaft Center Set Screw
200049E	13304	Feed Driving Connection Pinch Screw, for 234015
200049E	13304	Feed Lifting Connection Pinch Screw, for 234017
200054E	10246	Feed Dog Lever Post Support Screw, for 241504
200054E	10246	Presser Bar Lifting Bracket Pinch Screw, for 233628
200056E	10884	Bobbin Winder Stop Latch Screw, for 225382
200061c	11576	Tension Stud Set Screw
200066d	11578	Vibrating Presser Bar Screw, for Machines Nos. 51w52 and 51w53
200074F	11570	Lifting Presser Foot Screw, for 202335
200074F	11570	Presser Foot Screw, for 202335
200076d	13302	Bobbin Case Lever Driving Block Screw, for 241640, 241861 and 241871
200079H	11570	Arm Cap Spool Holder Wire Hinge Screw, for 203090
200082d	10881	Bobbin Winder Tension Bracket Screw, for 225382

Numerical List of Parts

No.	Plate	Name
200086c	11572	Needle Bar Connecting Stud Pinch Screw, for 202329
200086f	11572	Presser Bar Position Guide Lever Pinch Screw, for 202338
200098E	13304	Feed Dog Screw, for 241502
200098f	13304	Vibrating Presser Foot Screw, for Machines Nos. 51w52 and 51w53
200132E	11575	Take-up Lever Oiling Felt Screw, for Machine No. 51w51
200132E	11575	Thread Controller Spring Stop Screw
200141f	11572	Needle Set Screw, for 241865 and 241881
200159f	13304	Feed Dog Lever Post Cover (front) Clamp Screw, for 241641, 241862 and 241872
200161D	11572	Needle Bar Connecting Link Oil Guard Screw, for Machine No. 51w51
200161H	11572	Take-up Lever Oil Guard Screw, for Machines Nos. 51w52 and 51w53
200189c	11578	Work Plate Bracket Screw, for 213858
200189c	11578	Work Plate Screw, for 213858
200190D	11578	Vibrating Presser Bar Position Stop Screw, for Machines Nos. 51w52 and 51w53
200205f	10245	Feed Bar Slide Block Hinge Screw, for 234011
200242H	—	Foot Lifter Lifting Lever Hinge Screw
200260D	11574	Presser Bar Lifting Releasing Lever Bracket Guide Screw, for Machine No. 51w51
200263D	13302	Feed Dog Lever Hinge Screw
200265E	13304	" " " Slide Block Hinge Screw, for 241504
200273D	11578	Foot Lifter Lifting Lever Spring Screw
200278H	13302	Arm Cap Screw
200299H	10884	Bobbin Winder Stop Latch Trip Lever Hinge Screw, for 225382
200327c	13302	Arm Shaft Connection Belt Pulley Set Screw, for 202635
200328c	13302	Balance Wheel Position Screw, for 202255 and 235806
200335c	13302	Balance Wheel Set Screw, for 202255 and 235806

Numerical List of Parts

No.	Plate	Name
200335c	13302	Needle Bar Crank Set Screw, for 202551 and 233627
200338c	13302	Arm Shaft Bushing Set Screw
200346c	10245	Hook Driving Shaft Bushing Set Screw
200352c	11572	Needle Bar Bushing Set Screw, for Machines Nos. 51w51 and 51w52
200352c	11572	Presser Bar Bushing Set Screw
200352c	11572	" " Position Guide Set Screw
200355H	10252	Thread Guide Set Screw, for Machines Nos. 51w51 and 51w52
200357E	13302	Arm Shaft Oil Packing Stop Screw, for 202249
200362c	13984	Feed Dog Lever Adjusting Screw, for 241522
200368H	11576	Thread Retainer Stud Set Screw
200374c	11572	Needle Bar Connecting Link Stud Set Screw, for 202551
200378c	13304	Hook Bevel Pinion Set Screw, for 241551
200378c	13304	Hook Driving Shaft Collar Set Screw, for 234027
200380c	11578	Bobbin Winder Pulley Set Screw, for 202473
200382c	13304	Feed Lifting Connection Eccentric Set Screw, for 202307
200383c	10246	Feed Driving Eccentric Regulating Screw Check Screw
200383c	10246	Lifting Bell Crank Driving Crank Set Screw, for 233627
200383c	10246	Needle Bar Connecting Link Stud Set Screw, for 202551
200383c	10246	Take-up Lever Hinge Stud Set Screw
200397H	11576	Thread Guide Set Screw
200397H	11576	" Retainer (lower) Stud Set Screw, for 223710
200428c	11572	Needle Bar Crank Position Screw, for 202551 and 233627
200429c	10246	Feed Driving Eccentric Regulating Screw
200437c	10246	Feed Lifting Connection Eccentric Position Screw, for 202307
200462B	10245	Face Plate Thumb Screw
200475B	11575	Presser Bar Thumb Screw Thumb Set Screw
200492B	11575	Presser Bar Thumb Screw (pressure regulating)

Numerical List of Parts

No.	Plate	Name
200502B	10246	Arm Shaft Bushing (front) Oil Packing Thumb Screw
200530C	13984	Foot Lifter Lifting Lever Rod Coupling Set Screw, for 203058
200545C	10245	Feed Driving Connection Hinge Screw
200545C	10245	Feed Lifting Connection Hinge Screw
200555H	13304	Hook Bevel Gear Socket Screw, for 241640, 241861 and 241871
200570E	10245	Bed Hinge Connection Screw
200577H	10245	Throat Plate Screw
200578H	11570	Feed Dog Lever Post Cover (side) Screw, for 241504
200582H	10252	Thread Guide Screw
200583H	13304	Feed Dog Lever Post Cover (back or front) Screw, for 241640, 241861 and 241871
200583H	13304	Thread Retainer (lower) Screw, for 241728
200585H	13984	Arm Cap Spool Holder Base Screw, for 203092
200594C	13302	Bobbin Case Tension Spring Screw, for 234081 and 235770
200602E	13302	Arm Shaft Connection Belt Pulley Position Screw, for 202635
200607C	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring Stop Screw
200625F	11576	Tension Stud with 204925, for 202409
200641C	10246	Feed Bar Hinge Screw (driving), for 234016
200653C	11572	Presser Bar Lifter Hinge Screw
200975F	11574	“ “ Lifting Bracket Guide Screw, for Machines Nos. 51w52 and 51w53
200984C	13302	Bobbin Case Tension Spring Regulating Screw, for 234081 and 235770
200996C	11570	Lifting Bell Crank Stop Screw, for Machines Nos. 51w52 and 51w53
201012C	11570	Lifting Bell Crank Driving Crank Position Screw, for 233627
201014C	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw, for 203098
201014C	10245	Feed Driving Eccentric Regulating Bracket Stop Screw, for 203098
201253F	13304	Hook Gib Screw, for 234021 and 241602

Numerical List of Parts

No.	Plate	Name
201254c	13304	Hook Driving Shaft Connection Belt Pulley Set Screw, for 234028
201272c	13984	Bobbin Case Lever Hinge Screw, for 241640, 241861 and 241871
201376r	13984	Hook Gib Hinge Screw, for 241602
201499B	10881	Bobbin Winder Tension Stud, for 225461
201518E	10245	Feed Bar Hinge Screw Nut, for 234016
201518E	10245	Feed Bar Slide Block Hinge Screw Nut, for 234011
201518E	10245	Feed Driving Connection Hinge Screw Nut
201518E	10245	Feed Lifting Connection Hinge Screw Nut
201524E	13984	Feed Dog Lever Adjusting Screw Check Nut, for 241522
201525E	10245	Feed Driving Eccentric Regulating Bracket Hinge Screw Nut, for 203098
201525E	10245	Feed Driving Eccentric Regulating Bracket Stop Screw Nut, for 203098
201525E	10245	Feed Dog Lever Slide Block Hinge Screw Nut, for 241504
201528D	13302	Feed Dog Lever Hinge Screw Nut
201572B	10881	Bobbin Winder Tension Stud Thumb Nut, for 225462
201572B	10881	Tension Thumb Nut, for 202409
202005	10245	Arm Base Screw Washer
202005	10245	" Screw Washer
*202056	—	Bobbin Case Base Latch Pin, for 234080 and 235769
202090	11575	Presser Foot Hinge Pin, for 229084
202091	10252	Thread Retainer Sleeve, for 204059
202092	10252	" " Spring, for 204059
202108	11578	" " (lower) Bracket Position Pin, for 241727
202135	10245	Face Plate Position Pin, for Machines Nos. 51w51 and 51w52
202244	—	Arm Shaft Bushing Oil Packing (wick), for 240802 and 207080
202248	13302	Arm Cap Screw Washer
202249	13301	" Shaft with 200357E and 224392
202253	13302	" " Connection Belt Pulley Spring Flange, for 202635
202253	13302	Hook Driving Shaft Connection Belt Pulley Spring Flange, for 234028

Numerical List of Parts

No.	Plate	Name
202254	—	Needle Bar Connecting Link Stud Oil Packing (wick), for 202333
202254	—	Take-up Lever Oil Leader Packing (wick), for Machines Nos. 51w52 and 51w53
202255	13301	Balance Wheel (belt groove 2½ in. diam.) with 200328c and 200335c, for Machine No. 51w51
202258	12345	Bed Hinge Connection
202274	13986	Face Plate, for Machine No. 51w51
202276	10245	Feed Bar Slide Block, for 234011
202277	—	Bobbin Winder Frame Oil Packing (wick), for 225453
202277	—	Feed Driving Connection Oil Packing (wick), for 234015
202277	—	Feed Lifting Connection Oil Packing (wick), for 234017
202277	—	Take-up Lever Driving Stud Oil Packing (wick), for 202399 and 208557
202298	10245	Feed Driving Connection Crank with 200038c
202299	—	Hook Post Oil Packing (wick), for 241640, 241861 and 241871
202300	10246	Feed Driving Eccentric Regulating Bracket, for 203098
202301	10246	Feed Driving Eccentric Regulating Bracket Plunger
202302	11570	Foot Lifter Lifting Lever Rod Cotter Pin, for 234019
202303	13301	Feed Driving Rock Shaft, for 234016
202305	10245	" " " " Center
202305	10245	" Lifting Rock Shaft Center
202307	10246	" " Connection Eccentric with 200382c and 200437c
202310	11573	Feed Regulating Spindle with 202311, 202443 and 202619
*202311	—	Feed Regulating Spindle Head, for 202310
202321	10245	Hook Driving Shaft Bushing
202329	11572	Needle Bar Connecting Stud 206891 with 200086c and 202330, for 241863 and 51w52 and 51w53
202330	—	Needle Bar Connecting Stud Oil Packing (wick), for 202329
202333	11572	Needle Bar Connecting Link Stud with 202254, for 202551

Numerical List of Parts

No.	Plate	Name
202335	11573	Presser Bar 244033 with 200074 _F
202337	11574	" " Position Guide, for Machine No. 51w51
202338	11574	Presser Bar Position Guide Lever with 200086 _F
202346	11575	Presser Bar Spring Stop Rod, for Machine No. 51w51
202355	11575	Presser Bar Thumb Screw Thumb Set Screw Packing (brass)
202399	11575	Take-up Lever Driving Stud with 202277, for 241863
202400	11575	Take-up Lever Hinge Stud with 202423, for 241863
202401	—	Take-up Lever Oiling Felt, for Machine No. 51w51
202404	11576	Tension Release Plunger
202405	11576	" " Washer, for 202409
202407	10881	Bobbin Winder Tension Spring, for 225462
202407	10881	Tension Spring, for 202409
202409	10252	Tension complete, Nos. 200625 _F , 201572 _B , 202405, 202407, 202410, 244048 and 244049
202410	10252	Thread Controller Spring, for 202409
202411	10252	" " " Stop, for Machines Nos. 51w52 and 51w53
202412	10252	Thread Guide
202413	10252	" "
202414	10252	" "
202415	10252	" " for Machines Nos. 51w51 and 51w52
202417	10252	Thread Guide, for Machines Nos. 51w51 and 51w52
202423	—	Take-up Lever Hinge Stud Oil Packing (wick), for 202400
202443	13304	Feed Regulating Spindle Head Pin, for 202310
202473	10885	Bobbin Winder Pulley with 200380 _C , for 225382
202478	10884	Bobbin Winder Stop Latch Trip Lever, for 225382
202551	11573	Needle Bar Crank with 200335 _C , 200374 _C , 200383 _C , 200428 _C and 202333, for 241863
202552	11572	Needle Bar Connecting Link, for 241863
202554	11572	Presser Bar Lifter
202595	10246	Feed Driving Eccentric Regulating Bracket Plunger Spring

Numerical List of Parts

No.	Plate	Name
202619	13304	Feed Regulating Spindle Head Position Pin, for 202310
202622	11578	Work Plate Arm Screw Washer, for 213858
202635	11573	Arm Shaft Connection Belt Pulley with 200327c, 200602E and two 202253, for 203098
202693	11570	Needle Bar Bushing, for 241882
202784	11578	Foot Lifter Lever Chain Hook (upper), for 227678
202924	—	Presser Foot Shank, for 229084
203058	13304	Foot Lifter Lifting Lever Rod Coupling with 200530c
203061	13301	Foot Lifter Lifting Lever
203089	11573	Arm Cap Spool Holder Base, for 203090
203090	11573	Arm Cap Spool Holder Base 203089 with 200079H and 204296, for 203092
203091	11573	Arm Cap, for 203092
203092	—	Arm Cap and Spool Holder complete, Nos. 203090, 203091 and two 200585H
203098	13306	Feed Driving Eccentric Regulating Bracket 202300 with 202635, two each 201014c and 201525E
203172	11572	Needle Bar Crank Friction Washer
203208	11570	Bobbin, for Machines Nos. 51w51 and 51w52
Nos. 203211 to 203213, for 234080 and 235769		
203211	13984	Bobbin Case Base Latch
203212	13984	" " " " Plunger
203213	13984	" " " " Spring
203214	13302	" " Tension Spring, for 234081
203216	—	Bobbin Case Washer (cloth), for 234080 and 235769
203301	11772	Work Plate Slide (front), for 213858
203357	11578	Vibrating Presser Foot Screw Washer, for Machines Nos. 51w52 and 51w53
203470	13302	Bobbin, for Machine No. 51w53
203513	13304	Hook Gib, for 234021
203610	13304	Feed Dog Lever Slide Block, for 241504
203637	13984	Feed Dog Lever Post Screw Washer
203637	13984	" " " " Support Screw Washer

Numerical List of Parts

No.	Plate	Name
203637	13984	Hook Post Screw Washer
204058	10252	Thread Retainer Stud, for 204059
204059	——	Thread Retainer complete, Nos. 202091, 202092 and 204058
204235	11570	Arm Base Position Pin
204296	11573	" Cap Spool Holder Wire, for 203090
204493	11578	Vibrating Presser Bar Spring, for Machines Nos. 51w52 and 51w53
204594	11765	Lifting Presser Foot, for 204620, 204634, 206698 and 229620
204595	11577	Lifting Presser Foot, for 204620, 204634, 206698 and 229620
204599	11765	Lifting Presser Foot, for 204620, 204634, 206698 and 229620
204605	11765	Lifting Presser Foot, for 206668, 206675, 206678, 206714 and 206719
204606	11765	Lifting Presser Foot, for 206676, 206699 and 206700
204612	11765	Lifting Presser Foot, for 204620, 204634, 206698, 206705, 206706 and 229620
204620	11577	Vibrating Presser Foot, for 204594, 204595, 204599, 204612, 206697 and 229625, for Machines Nos. 51w52 and 51w53
204634	13042	Vibrating Presser Foot, for 204594, 204595, 204599, 204612, 206697 and 229625, for Machines Nos. 51w52 and 51w53
204925	11576	Tension Stud Washer, for 200625f
206608	11574	Presser Bar Lifting Releasing Lever Bracket Spring, for Machine No. 51w51
206668	13042	Vibrating Presser Foot, for 204605, for Machines Nos. 51w52 and 51w53
206672	13042	Vibrating Presser Foot, for 229633, for Machines Nos. 51w52 and 51w53
206673	13042	Vibrating Presser Foot, for 229633, for Machines Nos. 51w52 and 51w53
206675	13042	Vibrating Presser Foot, for 204605, for Machines Nos. 51w52 and 51w53
206676	13042	Vibrating Presser Foot, for 204606, for Machines Nos. 51w52 and 51w53

Numerical List of Parts

No.	Plate	Name
206678	13042	Vibrating Presser Foot, for 204605, for Machines Nos. 51w52 and 51w53
206697	11765	Lifting Presser Foot, for 204620, 204634, 206698, 206701 and 229620
Nos. 206698 to 206701, for Machines Nos. 51w52 and 51w53		
206698	13042	Vibrating Presser Foot, for 204594, 204595, 204599, 204612, 206697 and 229625
206699	13043	Vibrating Presser Foot, for 204606
206700	13043	" " " " 204606
206701	11765	" " " " 206697
Nos. 206705 to 206707, for Machines Nos. 51w52 and 51w53		
206705	13043	Vibrating Presser Foot, for 204612 and 229625
206706	13043	Vibrating Presser Foot, for 204612 and 229625
206707	13043	Vibrating Presser Foot, for 229633
Nos. 206714 to 206717, for Machines Nos. 51w52 and 51w53		
206714	13043	Vibrating Presser Foot, for 204605
206715	13043	" " " " 229633
206716	13043	" " " " 229633
206717	13043	" " " " 229633
206719	13042	" " " " 204605, for Machines Nos. 51w52 and 51w53
*206891	—	Needle Bar Connecting Stud, for 202329
*207079	—	Arm, for Machine No. 51w51
207080	11573	" Shaft Bushing (front) with 202244
208545	11570	Lifting Bell Crank, for Machines Nos. 51w52 and 51w53
208547	11570	Lifting Bell Crank Driving Crank Link, for Machines Nos. 51w52 and 51w53
208557	11575	Take-up Lever Driving Stud with 202277, for Machines Nos. 51w52 and 51w53
208558	11575	Take-up Lever Oil Guard with 223655 and 224572, for Machines Nos. 51w52 and 51w53

Numerical List of Parts

No.	Plate	Name
208560	11576	Tension Release Slide Spring, for Machines Nos. 51w52 and 51w53
208568	11575	Take-up Lever Oil Leader, for Ma- chines Nos. 51w52 and 51w53
210957	11578	Thread Retainer (lower) Stud, for 223711
210958	11578	Thread Retainer (lower) Stud Col- lar, for 223711
210993	11578	Thread Retainer (lower) Sleeve, for 223711
212628	11577	Feed Dog, for 241864
212629	11577	" " " 241864, for Machine No. 51w52
212637	13984	Feed Dog, for 221251
Nos. 213855 to 213857, for 213858		
213855	11772	Work Plate
213856	11772	" " Bracket
213857	11772	" " Slide (back)
213858	11772	Work Plate complete, Nos. 200019E, 202622, 203301, 213855 to 213857 and four 200189c
214838	11576	Thread Lubricator Screw Washer, for 241760
221209	11571	Feed Dog Lever Post Cover (back), for 241640, 241861 and 241871
221212	13986	Feed Dog Lever Post Support, for 241504
*221214	—	Hook (sewing), for 241602
221215	13304	" Post Slide, for 241640, 241861 and 241871
221222	13984	Hook Washer, for 241640
221251	13984	Throat Plate, 50 needle hole, for needle sizes 14 and 15, for 212637, for Machine No. 51w53
223655	—	Take-up Lever Oiling Felt, for 208558
223710	11578	Thread Retainer (lower) with 200397H, for 223711
223711	—	Thread Retainer (lower) complete, Nos. 210957, 210958, 210993, 223710 and 223844, for 241728
223844	11578	Thread Retainer (lower) Spring, for 223711
224392	—	Arm Shaft Oil Packing (wick), for 202249
224392	—	Hook Driving Shaft Oil Packing (wick)

Numerical List of Parts

No.	Plate	Name
224572	11575	Take-up Lever Oiling Felt Rivet, for 208558
225016	11578	Foot Lifter Lever Hinge Pin, for 227955
225381	10884	Bobbin Winder Spindle, for 225382
225382	10885	Universal Bobbin Winder complete, Nos. 200056E, 200082D, 200299H, 202473, 202478, 225381, 225433, 225444, 225453 to 225456, 225458, 225462, 228026, two each 225459 and wood screws $\frac{3}{4}$ in., No. 12, R.H.B.
225433	10885	Bobbin Winder and Tension Bracket Base, for 225382
225438	10884	Bobbin Winder Frame Oil Well Cap, for 225453
225444	10884	Bobbin Winder Stop Latch, for 225382
Nos. 225453 to 225456, for 225382		
225453	10884	Bobbin Winder Frame with 202277 and 225438
225454	10884	Bobbin Winder Frame Hinge Pin
225455	10884	" " " Spring
225456	10884	" " " " Plunger
225458	10884	" " Stop Latch Thumb Lever, for 225382
225459	10884	Bobbin Winder Stop Latch Thumb Lever Hinge Stud, for 225382
225459	10884	Bobbin Winder Stop Latch Thumb Lever Joint Stud, for 225382
225461	10881	Bobbin Winder Tension Bracket with 201499B, for 225462
225462	10881	Bobbin Winder Tension Bracket complete, Nos. 201572B, 202407, 225461 and two 2102, for 225382
*225482	—	Bobbin Case Screw Driver Blade, for 225497
*225483	—	Bobbin Case Screw Driver Handle, for 225497
*225484	—	Screw Driver Blade, for 225498
*225485	—	" " Handle, for 225498
225497	12345	Bobbin Case Screw Driver complete, Nos. 225482 and 225483
225498	12345	Screw Driver complete ($7\frac{1}{4}$ in. long), Nos. 225484 and 225485
225554	12345	Wrench (steel)

Numerical List of Parts

No.	Plate	Name
225589	—	Machine Cushion (leather), for 227902 and 227903
227493	12345	Bed Hinge Plate 202259 with two wood screws $\frac{3}{4}$ in., No. 12H, for 227902 and 227903
227678	13986	Foot Lifter Lever Chain, 48 in. long, with 202784, for 227955
227902	—	Wood Base (flat) with two 227493, four each 225589 and wood screws $1\frac{1}{4}$ in., No. 10
227903	—	Wood Base (oblique) with two 227493, four 225589 and nine wood screws $1\frac{1}{4}$ in., No. 10
227952	13986	Foot Lifter Lever (left or right) with 227954, for 227955
227953	13986	Foot Lifter Lever Stand with two wood screws 1 in., No. 12, for 227955
227954	11578	Foot Lifter Lever Chain Hook (lower), for 227952
227955	13986	Foot Lifter Lever (left or right) complete, Nos. 225016, 227678, 227952 and 227953
228026	10884	Bobbin Winder Tension Bracket Screw Washer, for 225382
228213	—	Drip Pan with four 1 in. wire nails
229082	11577	Presser Foot, for Machine No. 51w51
229083	—	" " Plate, for 229084
229084	11577	Presser Foot (hinged) complete, Nos. 202090, 202924 and 229083, for Machine No. 51w51
229620	13042	Vibrating Presser Foot, for 204594, 204595, 204599, 204612, 206697 and 229625, for Machines Nos. 51w52 and 51w53
229625	11765	Lifting Presser Foot, for 204620, 204634, 206698, 206705, 206706 and 229620
229633	11765	Lifting Presser Foot, for 206672, 206673, 206707 and 206715 to 206717
233361	11578	Foot Lifter Lifting Lever Spring
233390	11578	" " " " Washer
233610	11571	Face Plate, for Machine No. 51w52
233624	11570	Lifting Bell Crank Driving Crank, for Machines Nos. 51w52 and 51w53

Numerical List of Parts

No.	Plate	Name
233627	11573	Needle Bar Crank with 200335c, 200383c, 200428c and 201012c, for Machines Nos. 51w52 and 51w53
233628	11574	Presser Bar Lifting Bracket with 200054E, for Machines Nos. 51w52 and 51w53
233629	11576	Tension Release Slide, for Machines Nos. 51w52 and 51w53
233631	11578	Vibrating Presser Bar Hinge Bracket, for Machines Nos. 51w52 and 51w53
233632	11576	Vibrating Presser Bar Position Stop, for Machines Nos. 51w52 and 51w53
233634	11574	Presser Bar Position Guide, for Machines Nos. 51w52 and 51w53
233642	11572	Needle Bar Connecting Link, for Machines Nos. 51w52 and 51w53
233646	11574	Presser Bar Spring, for Machines Nos. 51w52 and 51w53
233649	11571	Face Plate, for Machine No. 51w53
233979	11578	Vibrating Presser Bar, for Machines Nos. 51w52 and 51w53
*234002	—	Arm Base
234003	13301	" Shaft Connection Belt
*234004	—	Bed
234010	11573	Feed Bar, for 234016
234011	13302	" " Slide Block Crank 234084 with 200205F, 201518E and 202276
234015	13301	Feed Driving Connection with 200049E and 202277
234016	—	Feed Driving Rock Shaft 202303 with 200641c, 201518E and 234010
234017	13301	Feed Lifting Connection with 200049E and 202277
234018	13301	Feed Lifting Rock Shaft
234019	13301	Foot Lifter Lifting Lever Rod with 202302
*234020	—	Hook (sewing), for 234021
234021	13304	" 234020 with 203513 and two 201253F, for 234022
234022	—	Hook and Bobbin Case complete, Nos. 234021 and 234082, for 241861 and 241871
234024	13304	Hook Bevel Gear Socket Friction Washer, for 241640, 241861 and 241871

Numerical List of Parts

No.	Plate	Name
234026	13301	Hook Driving Shaft
234027	13304	" " Collar with two 200378c
234028	13306	Hook Driving Shaft Connection Belt Pulley with 202253 and two 201254c
234044	11575	Presser Bar Spring Stop Rod, for Machines Nos. 51w52 and 51w53
234065	13302	Bobbin Case Lever Driving Block, for 241640, 241861 and 241871
234069	13306	Hook Post, for 241640, 241861 and 241871
234078	11570	Hook Washer, for 241861 and 241871
234079	13302	Bobbin Case Lever, for 241640, 241861 and 241871
234080	11570	Bobbin Case Base with 202056, 203211 to 203213 and 203216, for 234082
234081	11570	Bobbin Case Cap with 200594c, 200984c and 203214, for 234082
234082	—	Bobbin Case complete, Nos. 234080 and 234081, for 234022
234084	—	Feed Bar Slide Block Crank with 200038c, for 234011
234088	11571	Hook Bevel Gear Socket, 14 teeth, for 241861
235769	13984	Bobbin Case Base with 202056, 203211 to 203213 and 203216, for 235772
235770	13984	Bobbin Case Cap with 200594c, 200984c and 235771, for 235772
235771	13984	Bobbin Case Tension Spring, for 235770
235772	—	Bobbin Case complete, Nos. 235769 and 235770, for 241603
235806	11571	Balance Wheel (belt groove 2½ in. diam.) with 200328c and 200335c, for Machines Nos. 51w52 and 51w53
236073	11572	Needle Bar Connecting Link Oil Guard, for Machine No. 51w51
236089	11574	Presser Bar Spring, for Machine No. 51w51
240139	11575	Take-up Lever, for 241863, for Ma- chine No. 51w52
240802	11573	Arm Shaft Bushing (back) with 202244
241502	11571	Feed Dog Lever with 200098e, for 241504

Numerical List of Parts

No.	Plate	Name
241503	11571	Feed Dog Lever Post, for 241504
241504	—	" " " " 241503 with 200265E, 201525E, 203610, 221212, 241502, 241522, four each 200054E and 200578H, for 241641, 241862 and 241872
241507	11571	Feed Dog Lever Post Cover (front), for 241640, 241861 and 241871
241522	11571	Feed Dog Lever Post Cover (side) with 200362c and 201524E, for 241504
241535	11572	Presser Bar Bushing
241549	11575	Take-up Lever, for Machine No. 51w53
241550	11571	Hook Bevel Gear Socket, 14 teeth, for 241640 and 241871
241551	11570	Hook Bevel Pinion, 28 teeth, with two 200378c
241557	11570	Needle Bar Bushing, for 241866 and 241883
241602	13984	Hook 221214 with 201253F, 201376F and 241604, for 241603
241603	—	Hook and Bobbin Case complete, Nos. 235772 and 241602, for 241640
241604	13984	Hook Gib, for 241602
241640	—	" Post 234069 with 200555H, 201272c, 202299, 221209, 221215, 221222, 234024, 234065, 234079, 241507, 241550, 241603, two 200076D and eight 200583H, for 241641
241641	—	Hook Post complete, Nos. 200159F, 241504 and 241640, for Machine No. 51w53
241727	11578	Thread Retainer (lower) Bracket with 202108, for 241728
241728	—	Thread Retainer and Bracket com- plete, Nos. 223711, 241727 and two 200583H, for Machine No. 51w53
Nos. 241755 to 241759, for 241760		
241755	—	Thread Lubricator Oil Pad (felt)
241756	11576	" " " " Holder
241757	11576	" " " " Retainer
241758	11576	" " " " Reservoir
2 1759	—	" " " " Wick
241760	—	Thread Lubricator complete, Nos. 214838, 241755 to 241759 and 350280F, for Machine No. 51w53

Numerical List of Parts

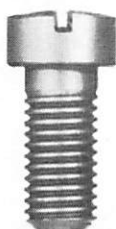
No.	Plate	Name
*241860	—	Arm, for Machines Nos. 51w52 and 51w53
241861	—	Hook Post 234069 with 200555H, 201272c, 202299, 221209, 221215, 234022, 234024, 234065, 234078, 234079, 234088, 241507, two 200076D and eight 200583H, for 241862
241862	—	Hook Post complete, Nos. 200159F, 241504 and 241861, for Machine No. 51w51
241863	—	Needle Bar Crank 202551 with 202329, 202399, 202400, 202552 and 240139, for Machine No. 51w51
241864	11577	Throat Plate, 50 needle hole, for needle sizes 14 and 15, for 212628 and 212629, for Machines Nos. 51w51 and 51w52
241865	11572	Needle Bar with 200141F, for 241866
241866	—	" " Bushing 241557 with 241865, for Machine No. 51w51
241871	—	Hook Post 234069 with 200555H, 201272c, 202299, 221209, 221215, 234022, 234024, 234065, 234078, 234079, 241507, 241550, two 200076D and eight 200583H, for 241872
241872	—	Hook Post complete, Nos. 200159F, 241504 and 241871, for Machine No. 51w52
241881	11572	Needle Bar with 200141F, for 241882 and 241883
241882	—	Needle Bar Bushing 202693 with 241881, for Machine No. 51w52
241883	—	Needle Bar Bushing 241557 with 241881, for Machine No. 51w53
242117	11576	Thread Controller Spring Stop, for Machine No. 51w51
244006	11574	Presser Bar Lifting Releasing Lever Bracket, for Machine No. 51w51
244033	—	Presser Bar (hollow), for 202335
244048	11576	Tension Disc (back), for 202409
244049	11576	" " (front), for 202409
350164c	11578	Needle Bar Bushing Set Screw, for Machine No. 51w53
350238D	11578	Thread Retainer (lower) Bracket Screw, for Machine No. 51w53
350280F	11576	Thread Lubricator Screw, for 241760

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "**SIMANCO.****" 1

Needles in Containers marked
"**FOR SINGER MACHINES**"
are **NOT SINGER** made needles. 2

PLATE 10245 - FULL SIZE

200010



200205



200545



200462



200038



200570



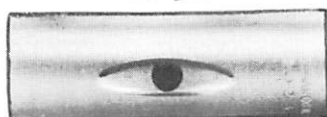
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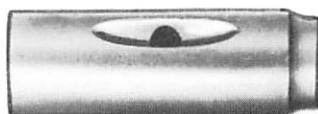
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202321



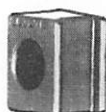
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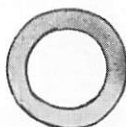
201014



202276



202005



202298



202305



201525



202135



200139



200106



PLATE 10246 - FULL SIZE

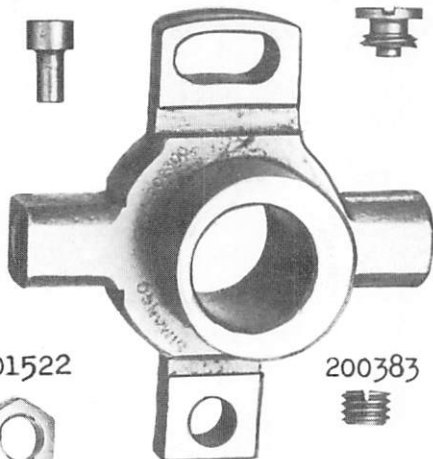
200641



202301



202300



200607



201522



200383



202595



200429



200054



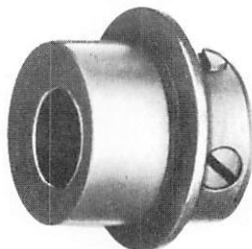
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200502



202307



200043

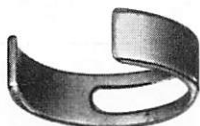


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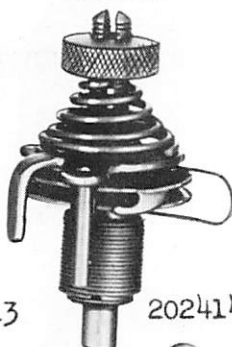


PLATE 10252 - FULL SIZE

202411



202409



202979



202412



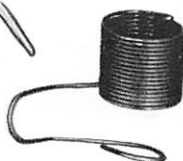
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202414



202410



202417



204058



202415



200355



200389



202091



202092



200582

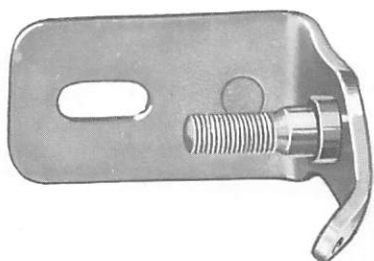


200366



PLATE 10881—FULL SIZE

225461



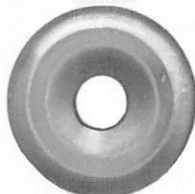
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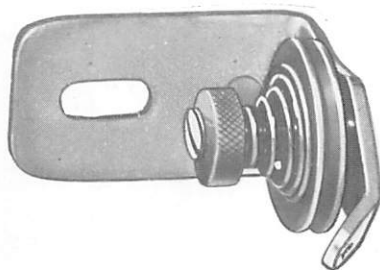
202104



2102



225462



202407



201499



201572



PLATE 10884 - FULL SIZE

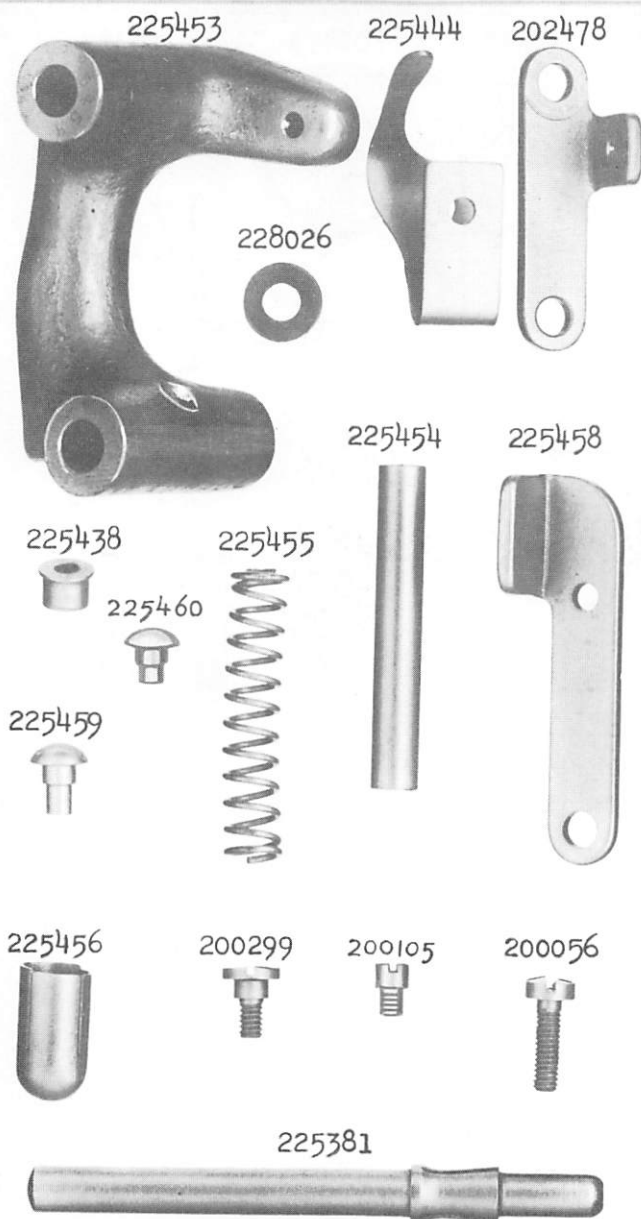
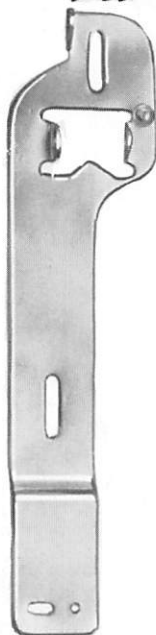


PLATE 10885—ONE-FOURTH SIZE

225433



202473



225382

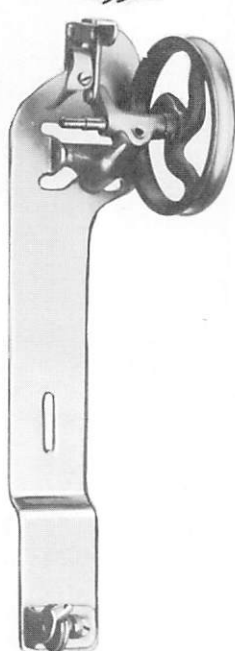


PLATE 11570—FULL SIZE

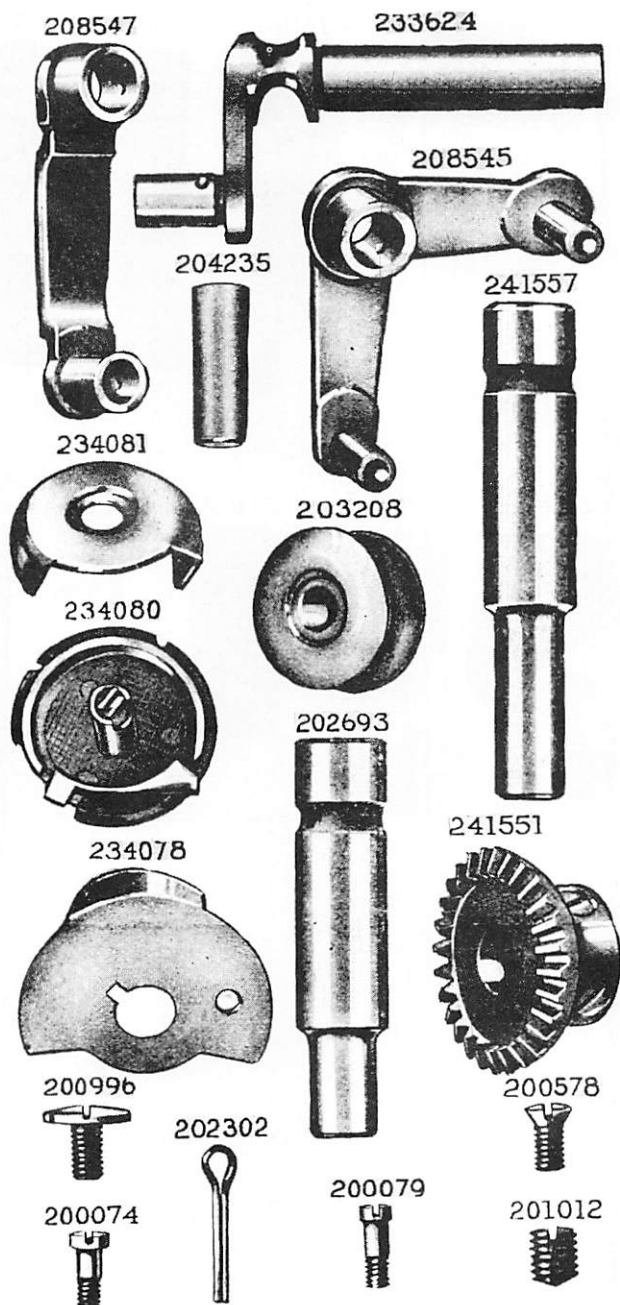
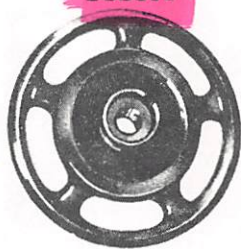
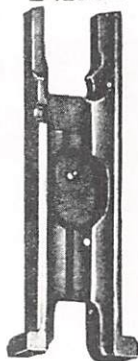


PLATE 11571—ONE-FOURTH SIZE

235806



241503



221209



241507



233610



233649



241522



234088
241502 241550



PLATE 11572—FULL SIZE

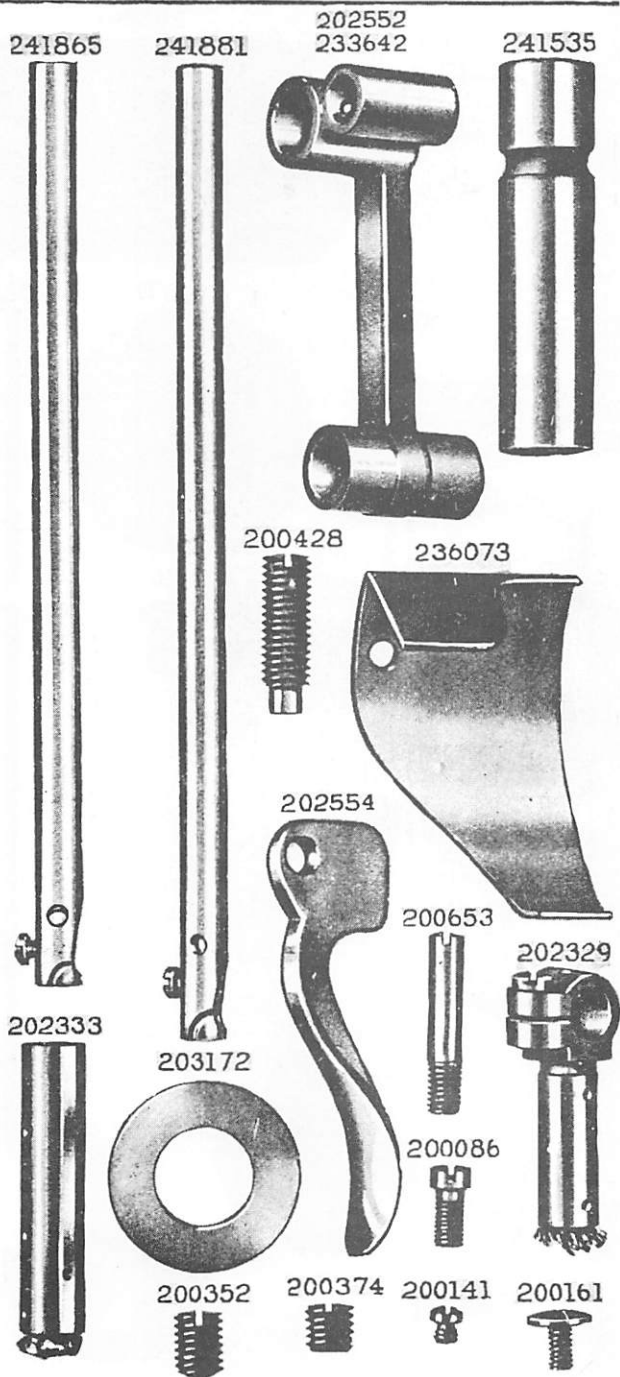


PLATE 11573—ONE-HALF SIZE

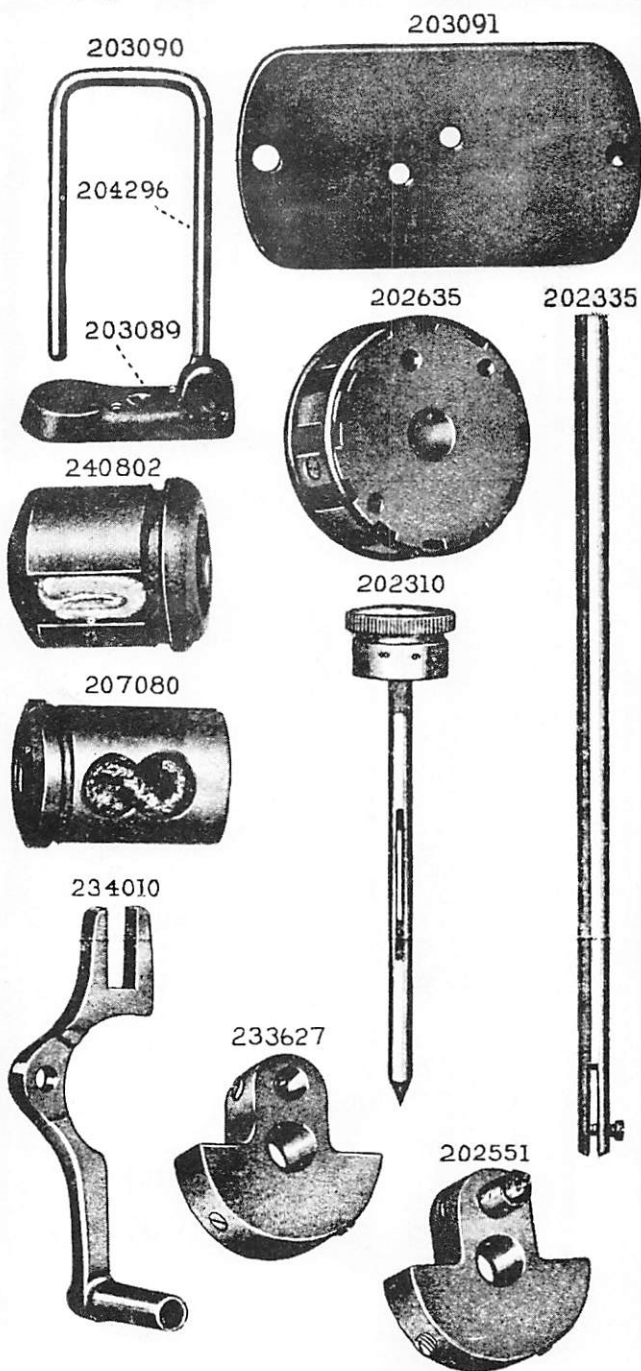


PLATE 11574—FULL SIZE

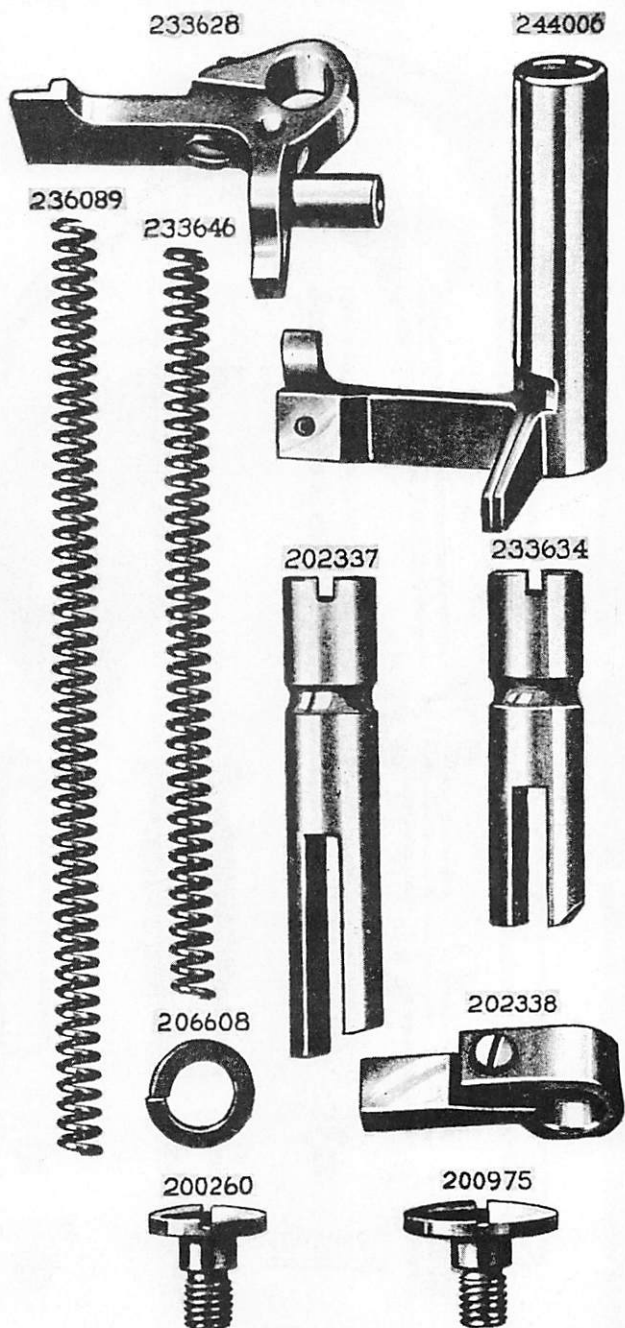


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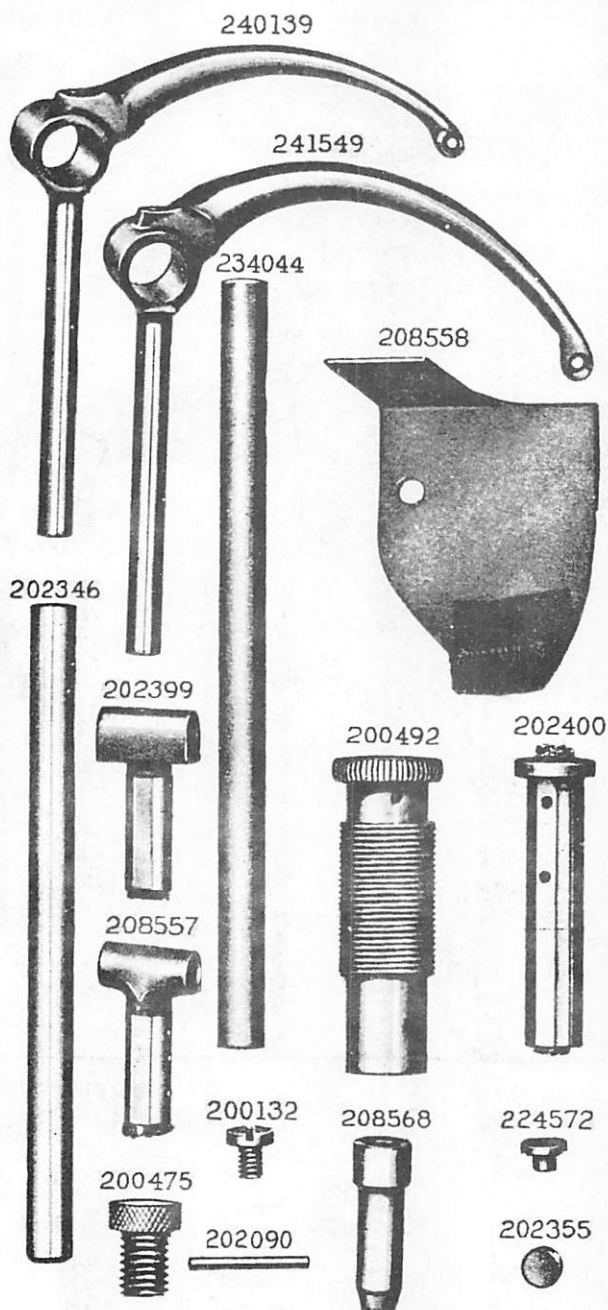


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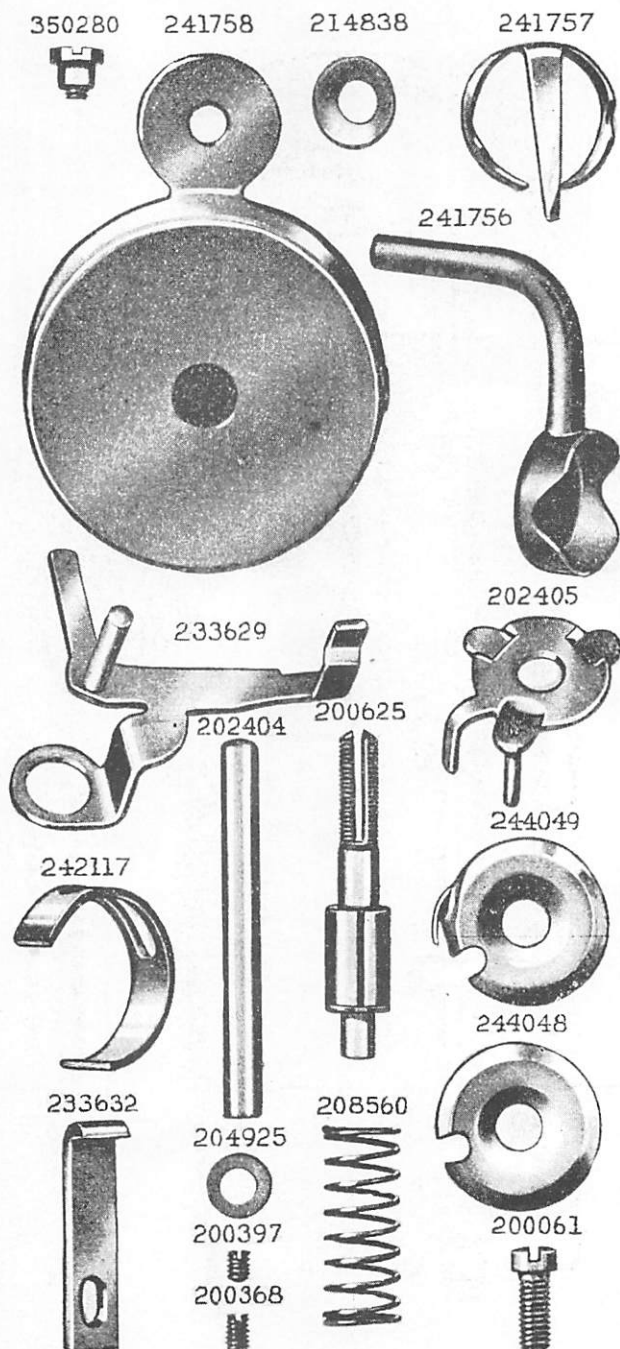
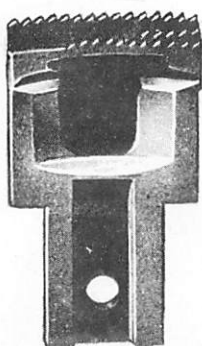
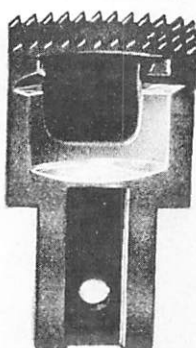


PLATE 11577—FULL SIZE

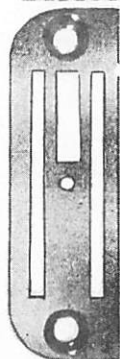
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212629



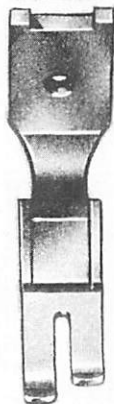
241864



229082



229084



204595



204620



PLATE 11578—FULL SIZE

233979



233631



204493



227954



210993



200019



202784



202622



223844



225016



233390



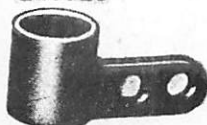
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241727



223710



210957



210958



200189



233361



200273



350164



350238



200066



202108



200380



200190



PLATE 11765—FULL SIZE

229625



206697



204606



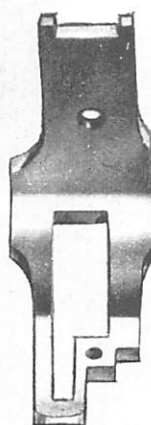
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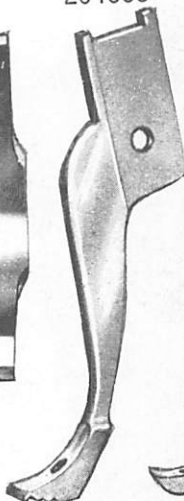
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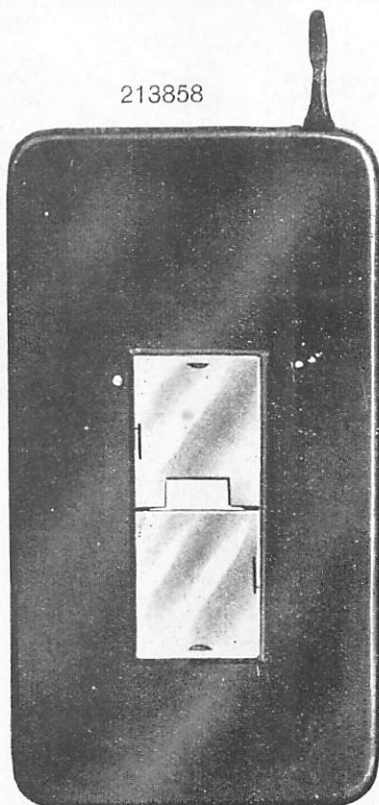


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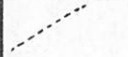


PLATE 11772—ONE-FOURTH SIZE

213858



213855



213856



213857



203301



PLATE 12345—ONE-HALF SIZE

41400



225497



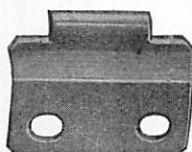
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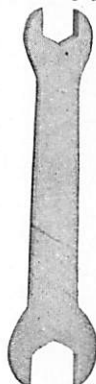
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225554



120342

120343

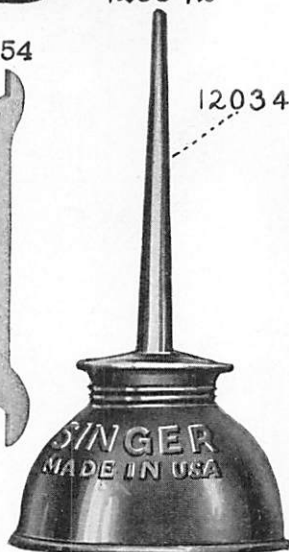


PLATE 13042 -FULL SIZE

206719



229620



204620



204621



204634



206668



206672



206673



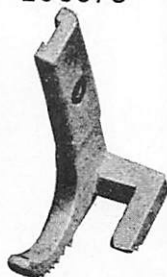
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206676



206678



206681



206692



206693



206698



PLATE 13043 -FULL SIZE

206699



206700



206705



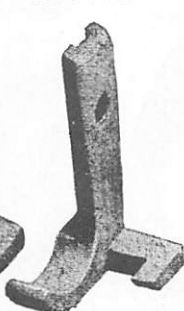
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206707



206714



206715



206716



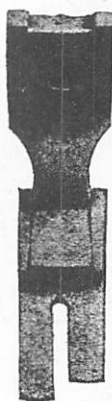
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202361



215904



206779



PLATE 13301-ONE-FOURTH SIZE

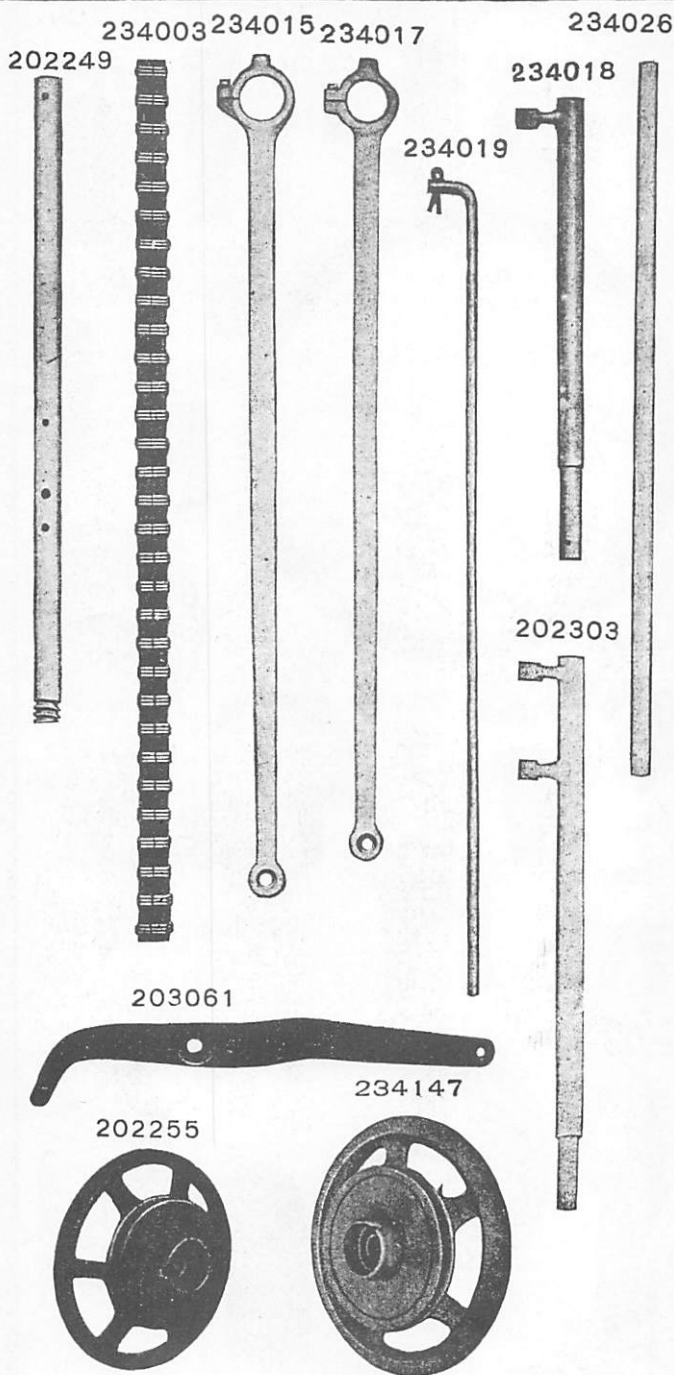


PLATE 13302-FULL SIZE

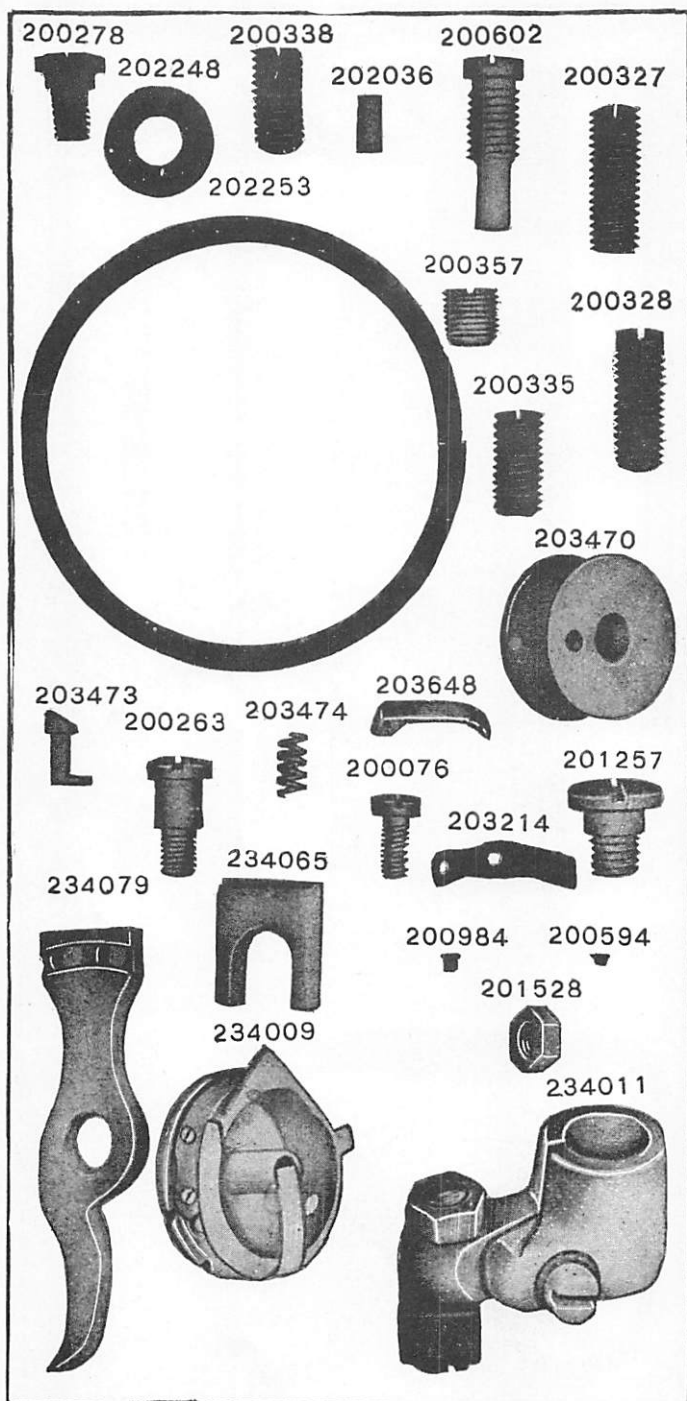


PLATE 13304-FULL SIZE

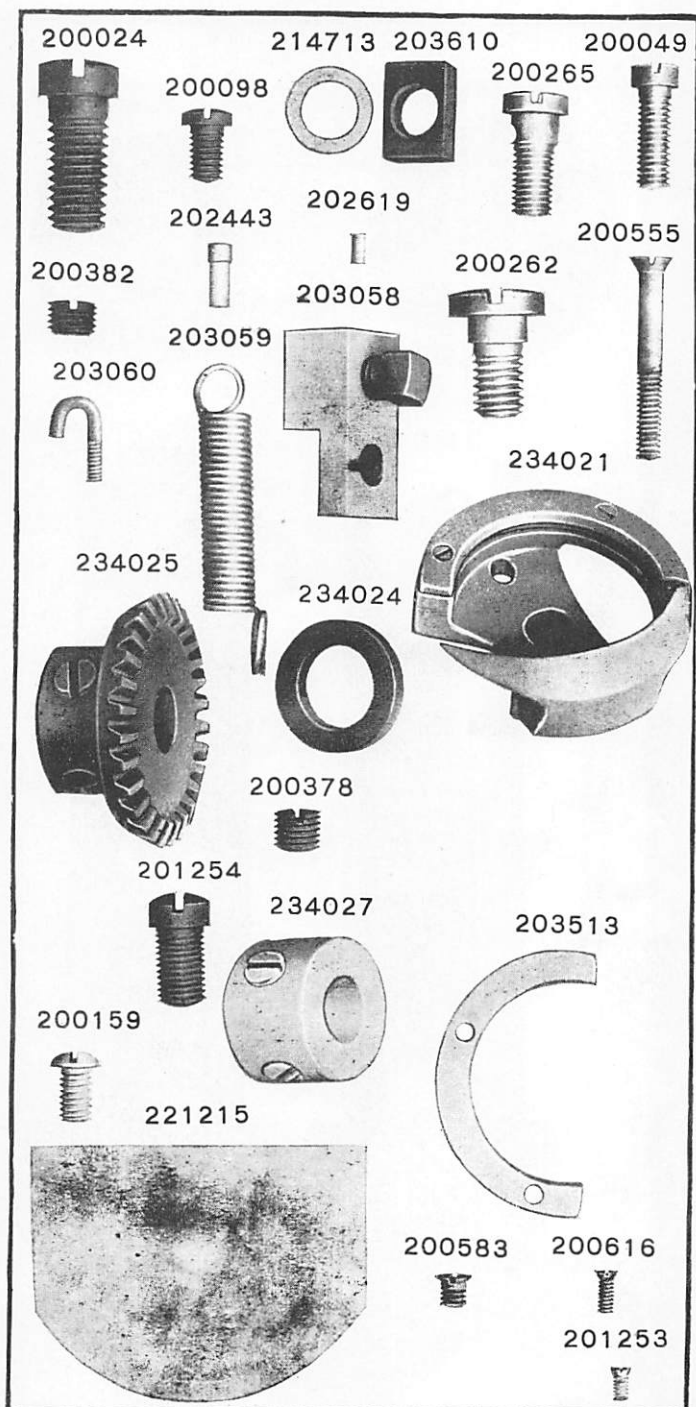


PLATE 13308-ONE-HALF SIZE

203098



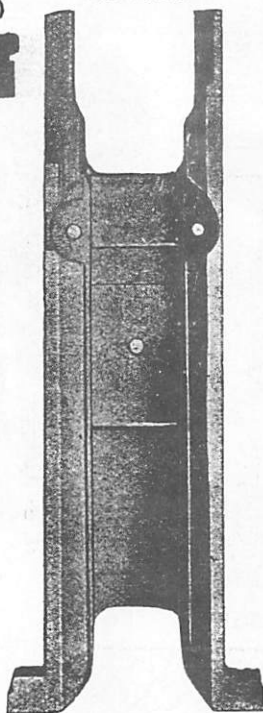
234028



202310



234066



234069



PLATE 13984—FULL SIZE

200585



10554



203211



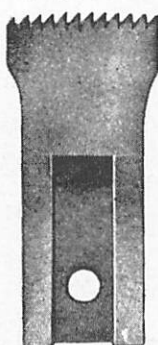
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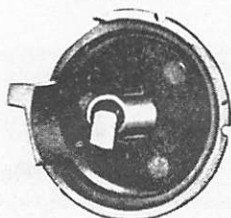
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235769



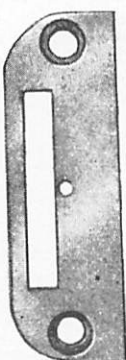
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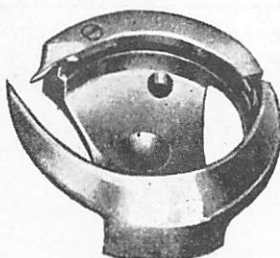
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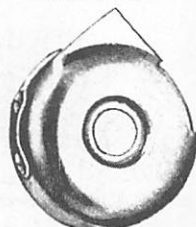
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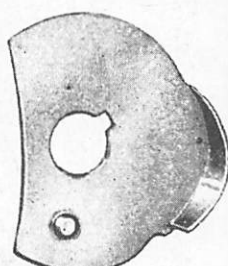
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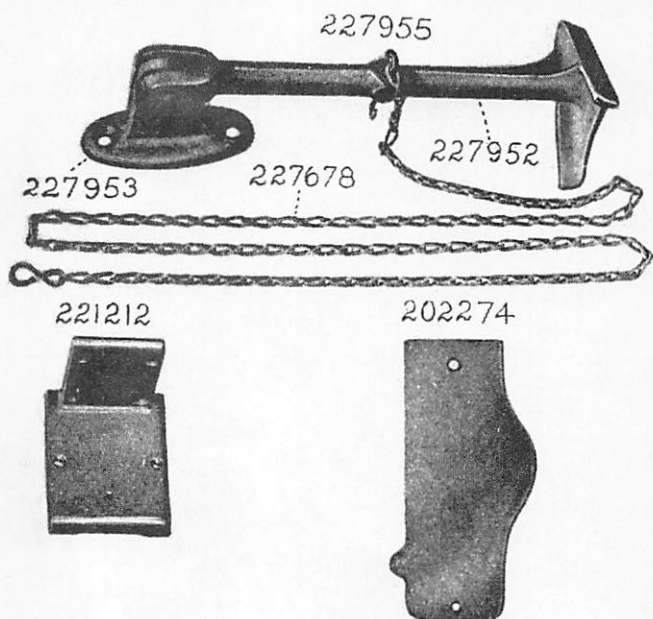
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201376



PLATE 13986—ONE-FOURTH SIZE





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